

***Compressorless Hydrogen
Transmission Pipelines Deliver
Large-scale Stranded Renewable
Energy at Competitive Cost***

***23rd World Gas Conference,
Amsterdam, 5-9 June 06***

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When we realize these as emergencies:

- Global Warming, Climate Change
- Energy Security and Cost
- Peak Oil and Natural Gas

We must quickly invest in:

- Energy conservation, efficiency
- Large, new energy supplies:
 - CO₂-emissions-free
 - Indigenous
 - Both Distributed, Centralized

Shortest path to benign, secure, abundant energy ?

- Renewables
 - Diverse
 - Diffuse
 - Dispersed
- Centralized:
 - large, rich; lower cost than distributed ?
 - but **stranded (no transmission)**
- Gaseous hydrogen (GH₂) pipelines
 - Conversion, gathering
 - Transmission
 - Storage
 - Distribution
- Geologic storage “firms”
- Pilot plant needed:
 - every major new industrial process
 - IRHTDF

The Great Plains Wind Resource



- *Great Plains Wind: Huge, Stranded*

- *Total USA energy: 100 quads = 10,000 TWh*

- *Big Market: Hydrogen Fuel, not Grid Electricity*

- *Accelerate Conversion from Fossil*

ALL Denmark's energy from windpower

• Prof Bent Sorensen, Roskilde Univ, DK

• WHEC, Montreal, June 02

• ALL Denmark's energy from wind –

▶ Elec, oil, gas

▶ Transport, space heat-cool, industry

• IF convert ~ 15% to H₂, store in extant salt caverns

• Can USA do same?

• Start with transport fuel ?

The IHTDF is --
• A proposed gaseous hydrogen pipeline for R+D and demonstration
• Pilot-scale:
 - 28 - 100 km
 - with many dispersed generators:
 - Wind
 - Biomass
 - For delivery to a campus or community
 - For vehicle and distributed generation fuel
• An international collaboration

Renewables - Hydrogen Service (RHS) for Pipelines
• 100% gaseous hydrogen (GH₂) transmission
• "Energy dense" - 10x more energy per volume than natural gas
• Flexible locations at daily, hourly scales; varying source output
• 99.99% purity for PEM fuel cells; vehicle fuel
• Special low pipe material:
 - Steel
 - A line alloy of 65% iron, 35% nickel
 - Inland:
 - Composite Reinforced Line Pipe (CRLP): TransCanada Pipelines, NY
 - Ameron "Bondstrand SSL"
• Expect capital cost premium over NG service?
• Should new NG pipelines be built for future conversion to RHS?

15
LEXX

Christian Doppler Pilot Laboratory
for Fuel Cell Systems with Liquid Electrolytes

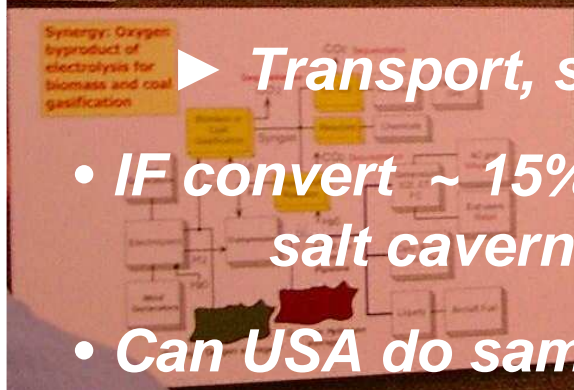
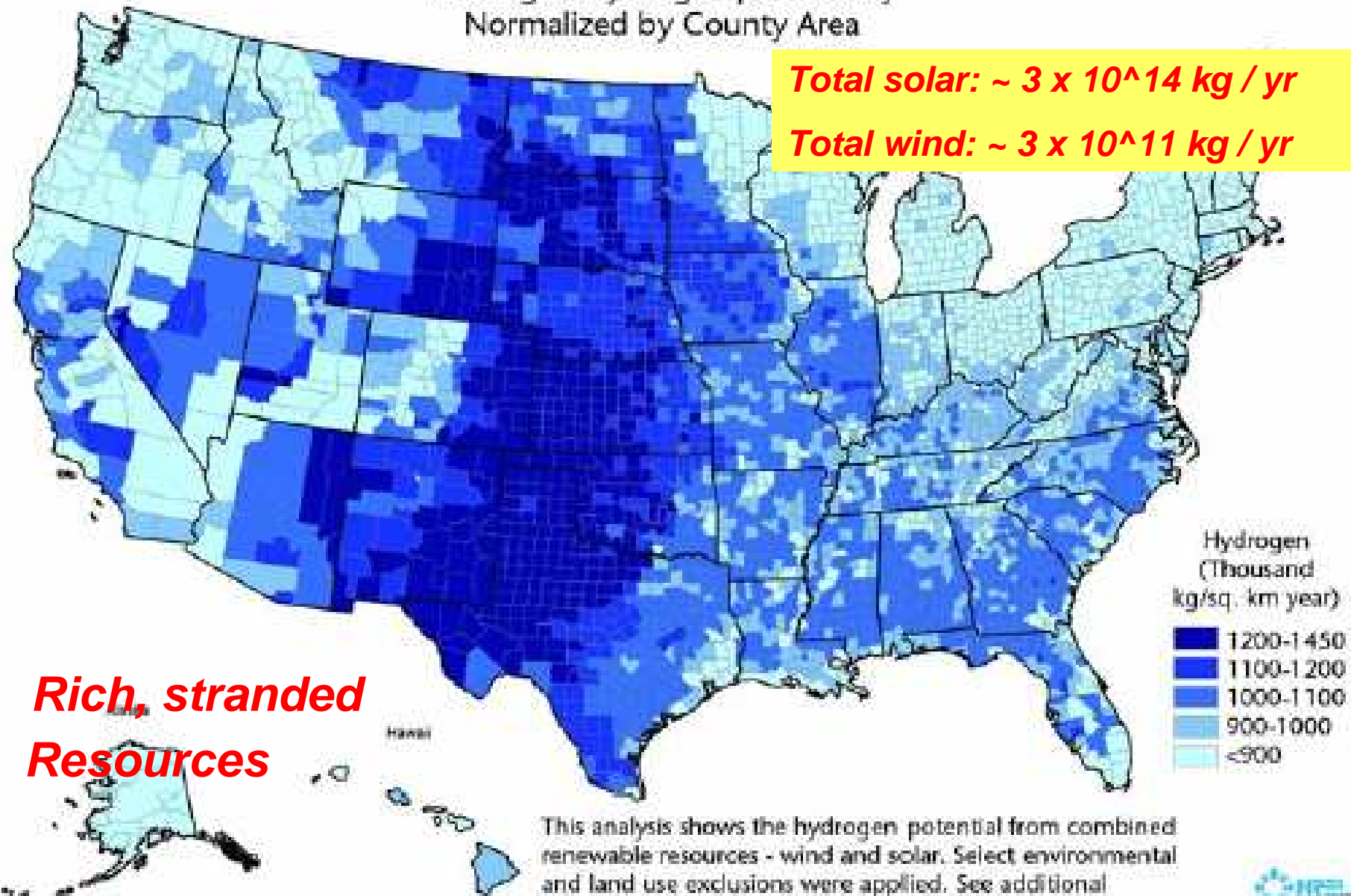


Figure 3

Hydrogen Potential from Solar and Wind Resources

Total kg of Hydrogen per County
Normalized by County Area



This analysis shows the hydrogen potential from combined renewable resources - wind and solar. Select environmental and land use exclusions were applied. See additional documentation for more information.

The Great Plains Wind Resource

How shall we bring the large, stranded, Great Plains renewables to market?



Why Hydrogen ?

- Bring diverse, stranded, large-scale, renewables to distant markets
- Firm time-varying-output renewables
 - seconds, seasons
 - energy storage
 - Pipelines
 - Geologic: salt caverns, other

Exporting From 12 Windiest Great Plains States

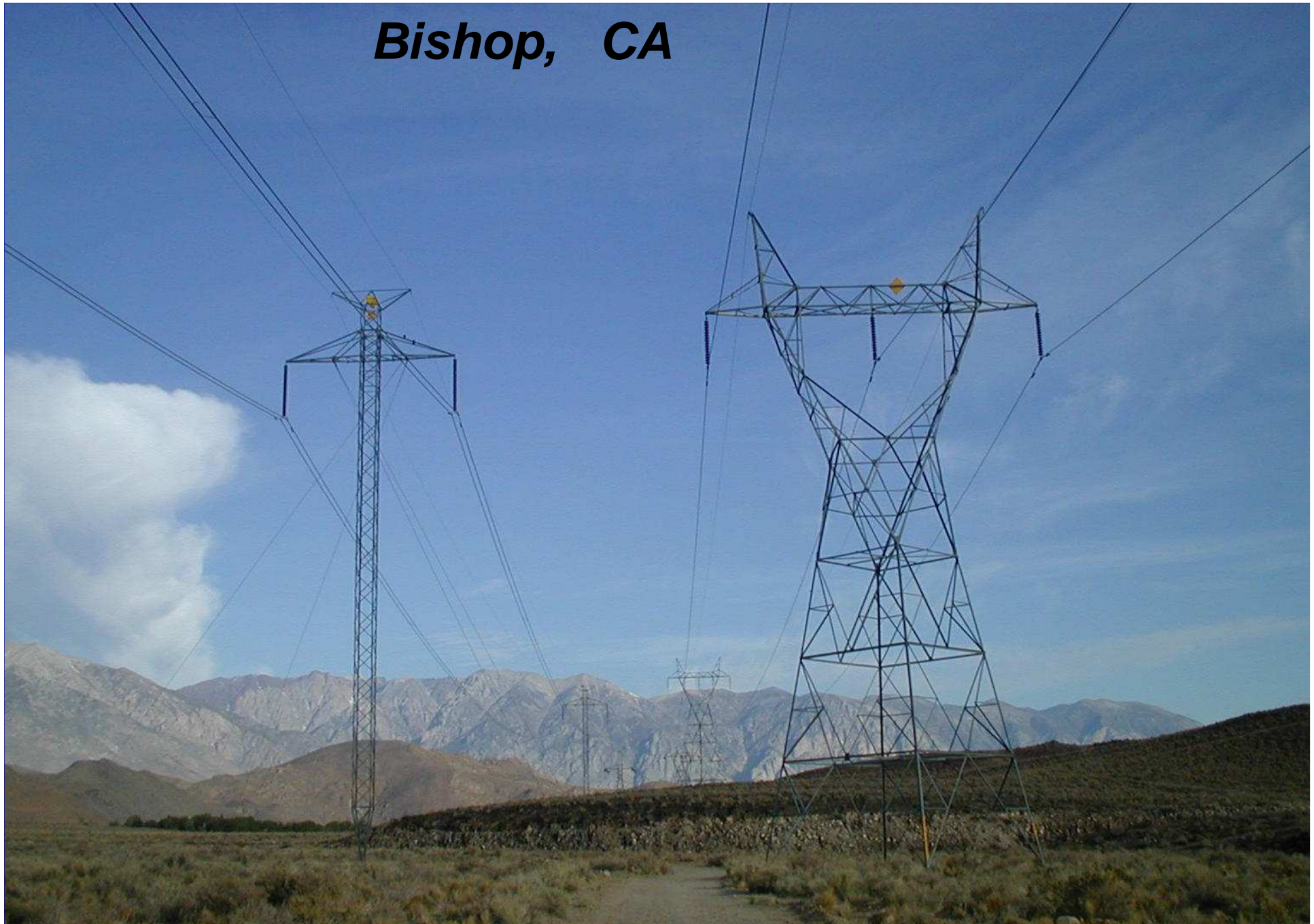
Number of GH2 pipelines or HVDC electric lines necessary to export total wind resource

Wind energy source: PNL-7789, 1991

* at 500 miles average length

State	AEP, TWh	Wind Gen MW (nameplate) (40% CF)	6 GW 36" GH2 export pipelines	\$ Billion Total Capital Cost *	3 GW export HVDC lines	\$ Billion Total Capital Cost *
North Dakota	1,210	345,320	50	50	100	60
Texas	1,190	339,612	48	48	100	60
Kansas	1,070	305,365	43	43	100	60
South Dakota	1,030	293,950	41	41	100	60
Montana	1,020	291,096	41	41	90	54
Nebraska	868	247,717	35	35	80	48
Wyoming	747	213,185	30	30	70	42
Oklahoma	725	206,906	29	29	60	36
Minnesota	657	187,500	26	26	60	36
Iowa	551	157,249	22	22	50	30
Colorado	481	137,272	19	19	40	24
New Mexico	435	124,144	17	17	40	24
TOTALS	9,984	2,849,316	401	\$ 401	890	\$ 534

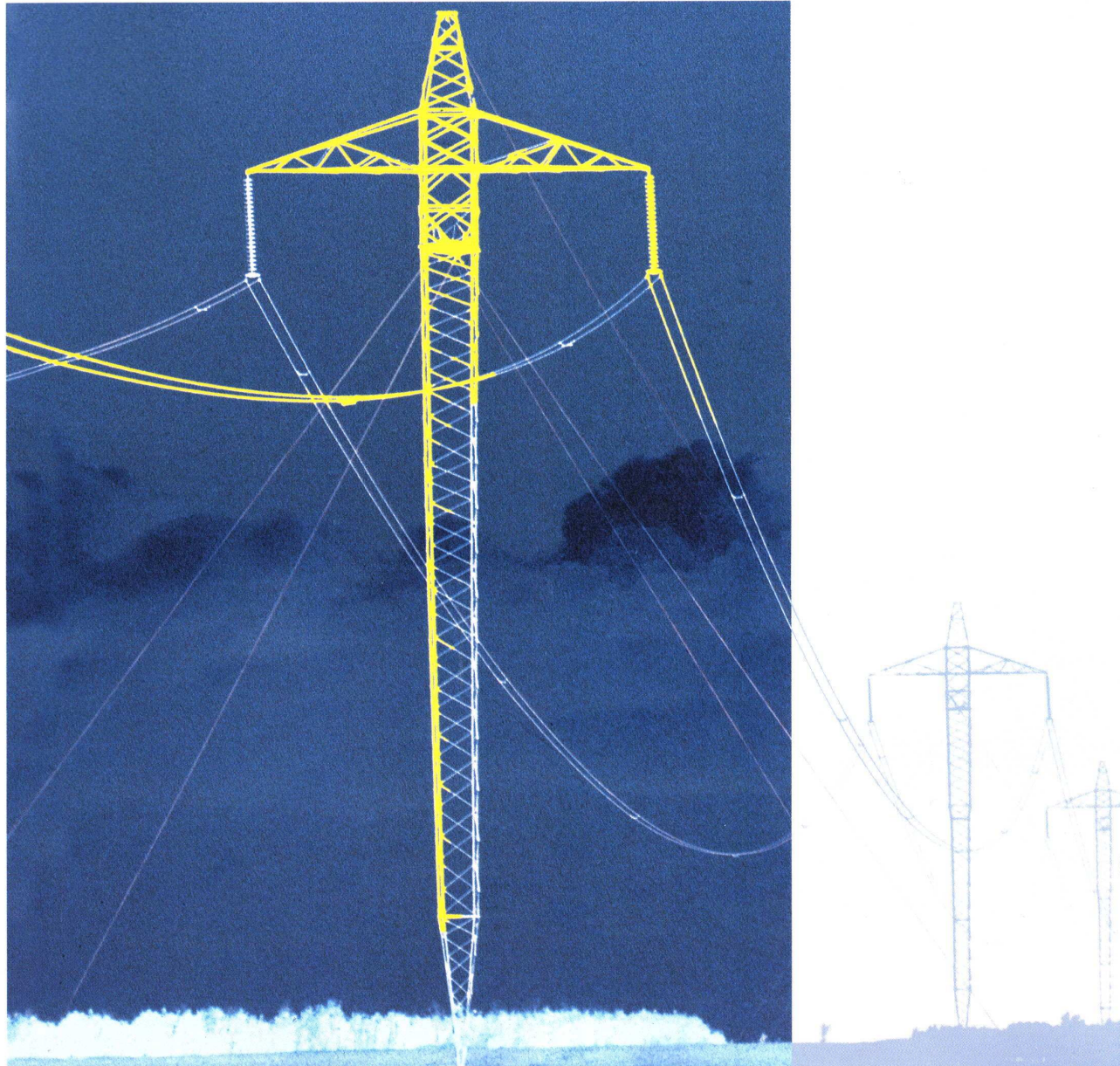
Bishop, CA



Left: 3,000 MW HVDC (Pacific DC Intertie, PDCI)

Right: HVAC

High Voltage Direct Current Transmission



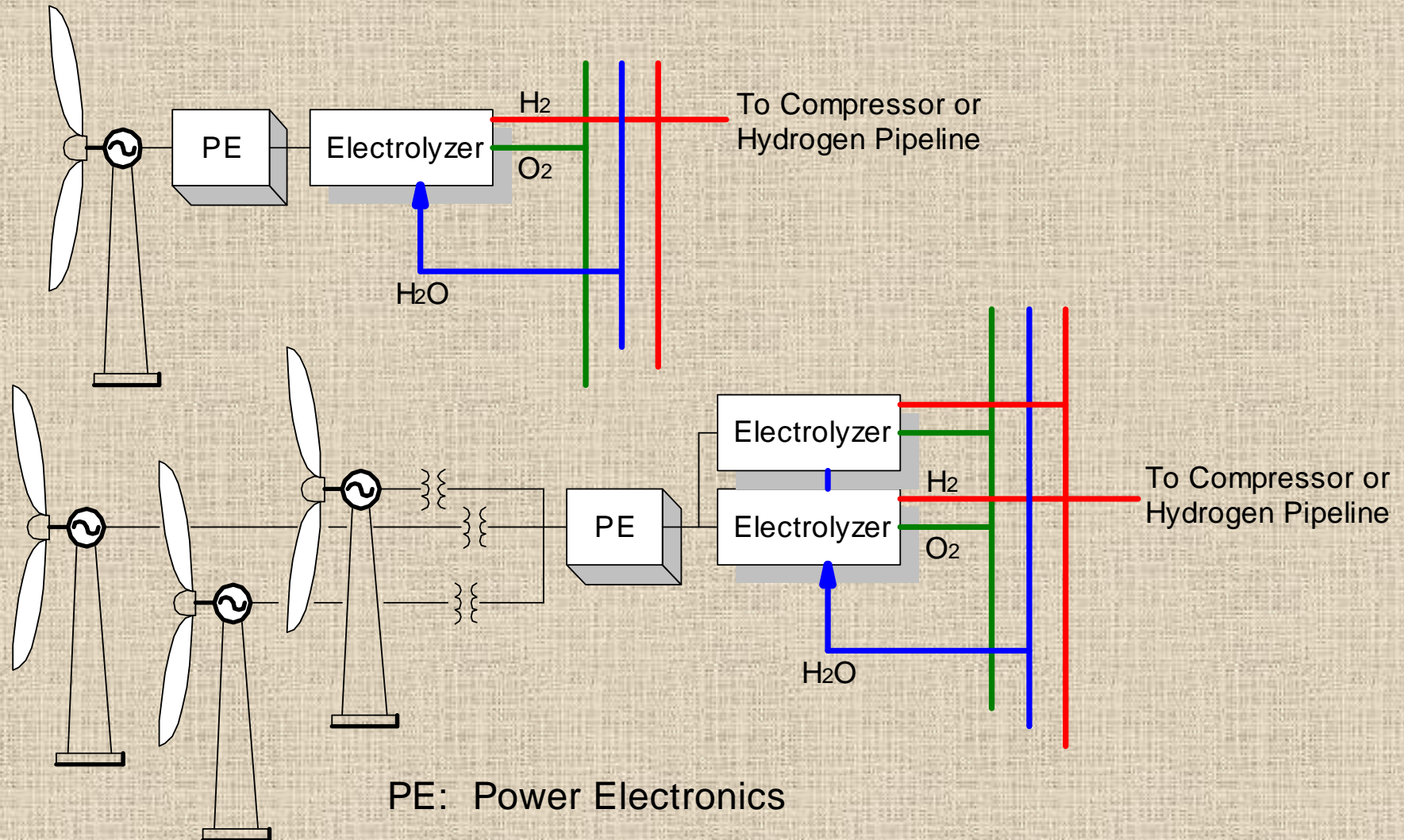
*North Dakota
wind needs
115 new lines
at 3,000 MW
each*

*Twelve Plains
states
wind needs
890 new lines
at 3,000 MW
each*

**SIEMENS
HVDC line
+/- 500 kv**

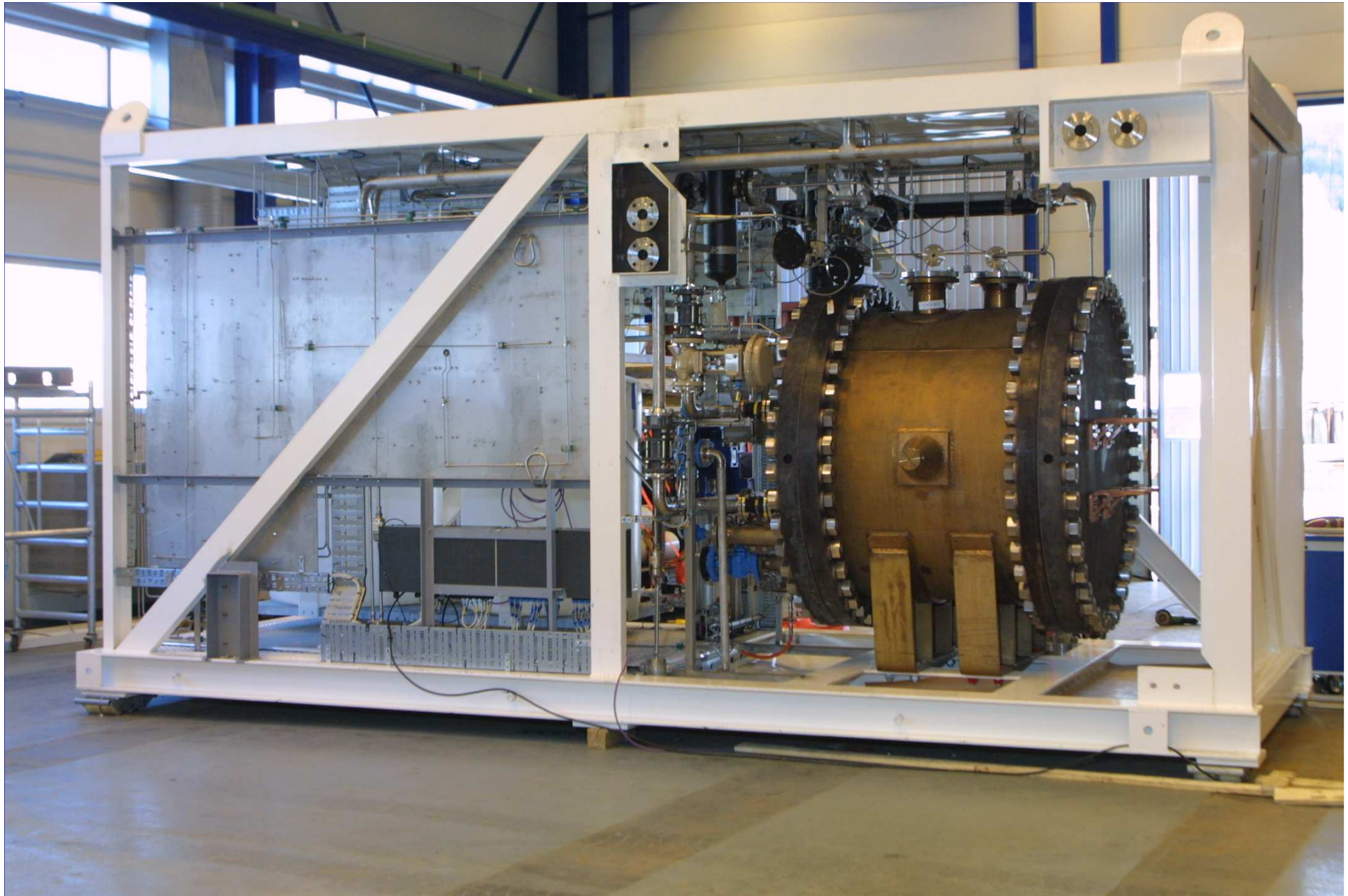
“Hydrogen Transmission Scenario”

Collection Topology Options: Electrolyzer and Rectifier Location



**Norsk Hydro
Electrolyzers
2 MW each**

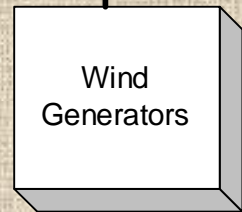
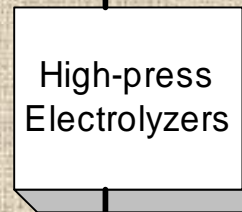
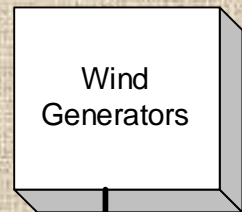




***Norsk Hydro electrolyzer, KOH type
560 kW input, 130 Nm³ / hour at 450 psi (30 bar)***

Transmission

Distribution



1,500 psi

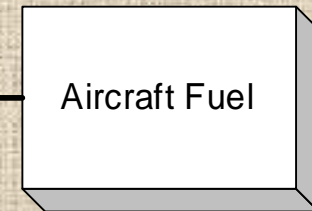
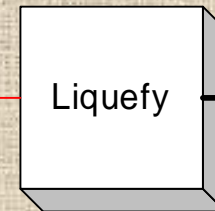
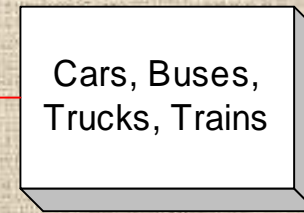
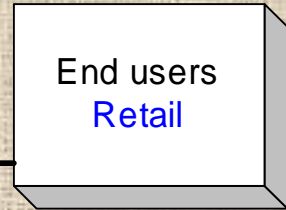
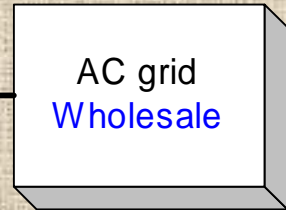
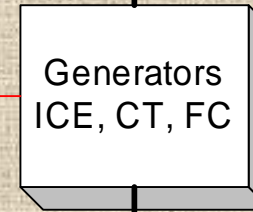
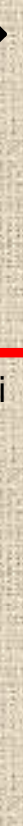
*Pipeline Energy
Storage*



500 psi

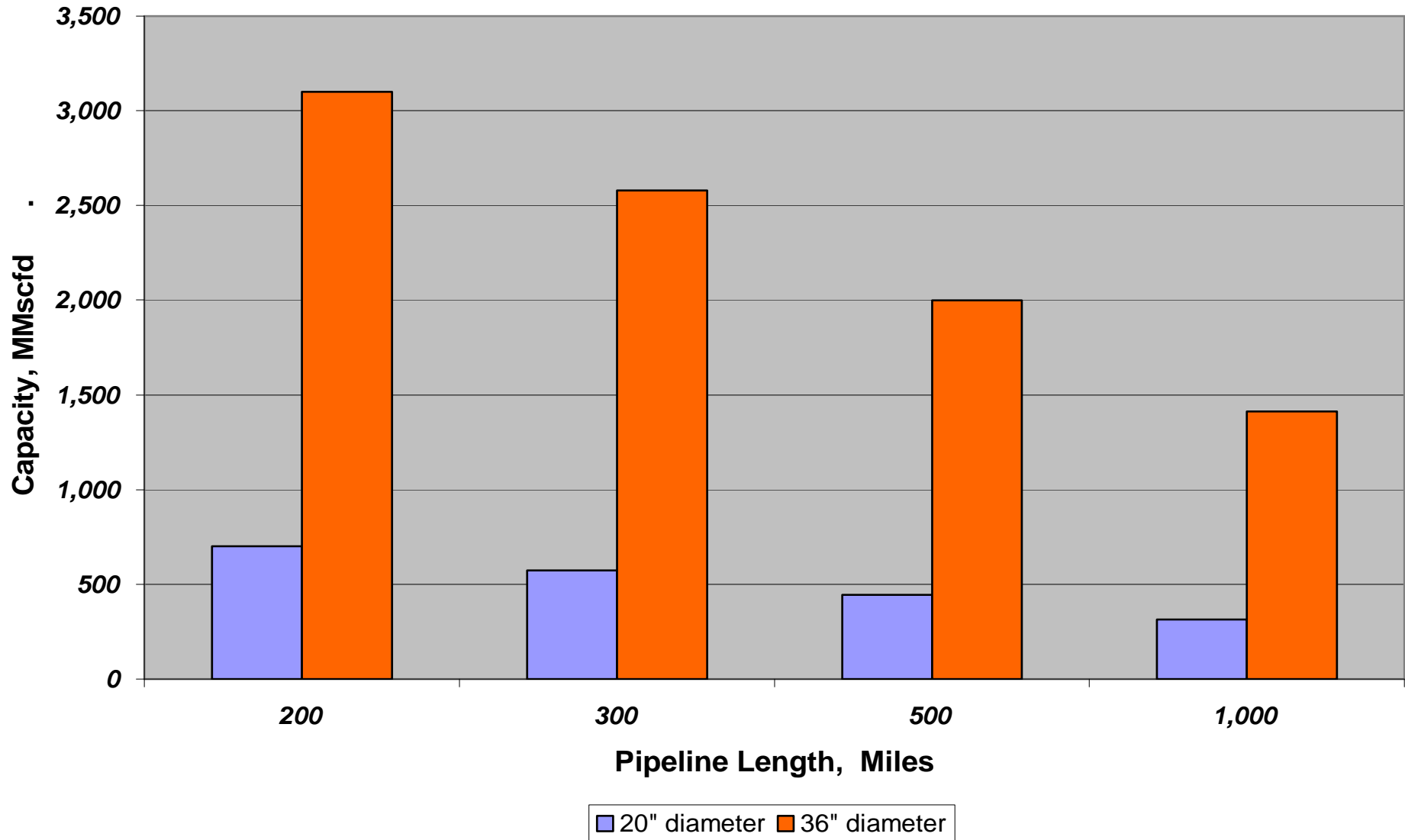
**500 miles
Hydrogen Gas
Pipeline
20" diameter
1,500 -- 500 psi**

City gate →



20", 36" GH2 Pipeline Capacity

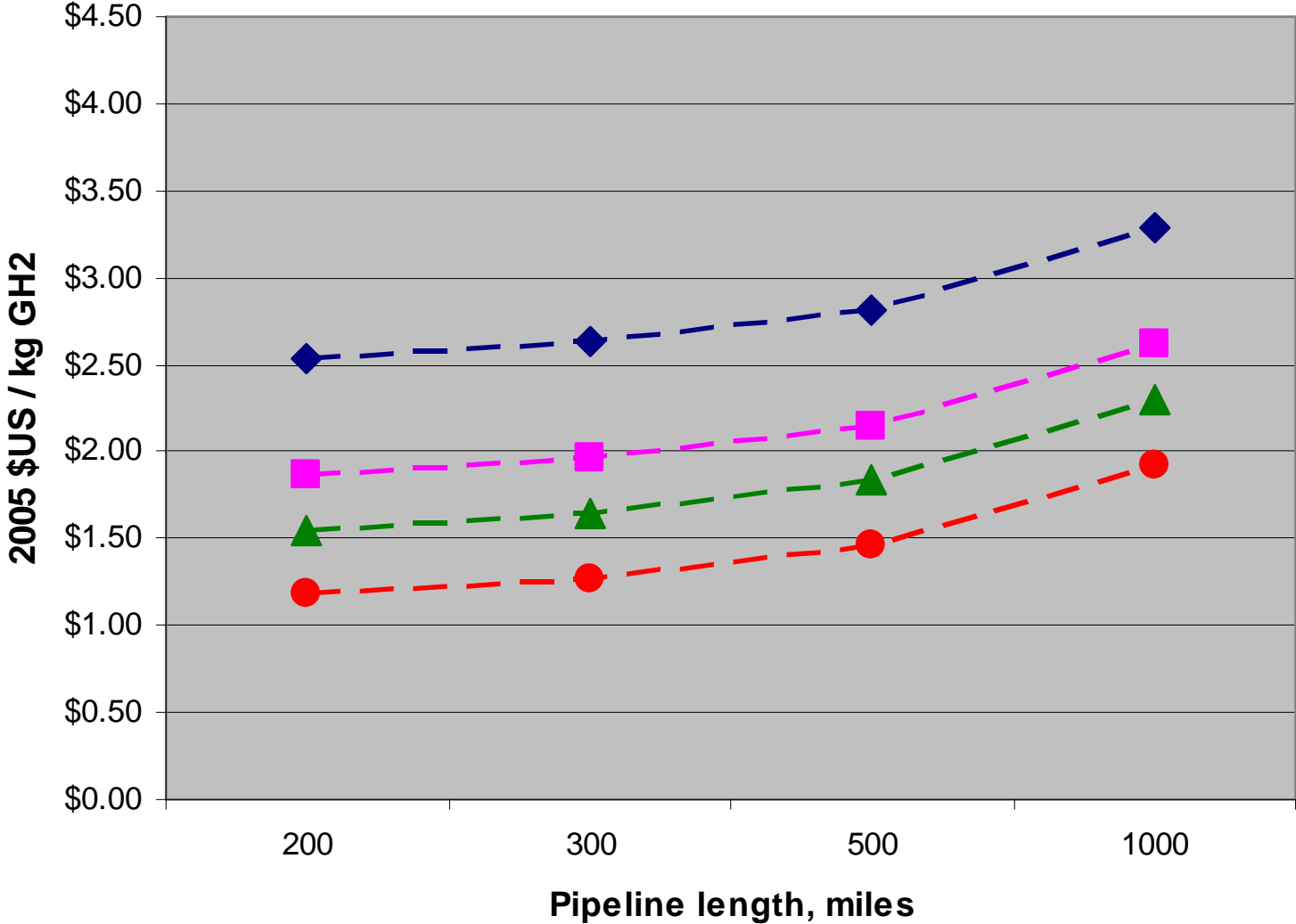
1,500 psi IN / 500 psi OUT



Total Installed Capital Cost 1,000 mile pipeline, \$US million

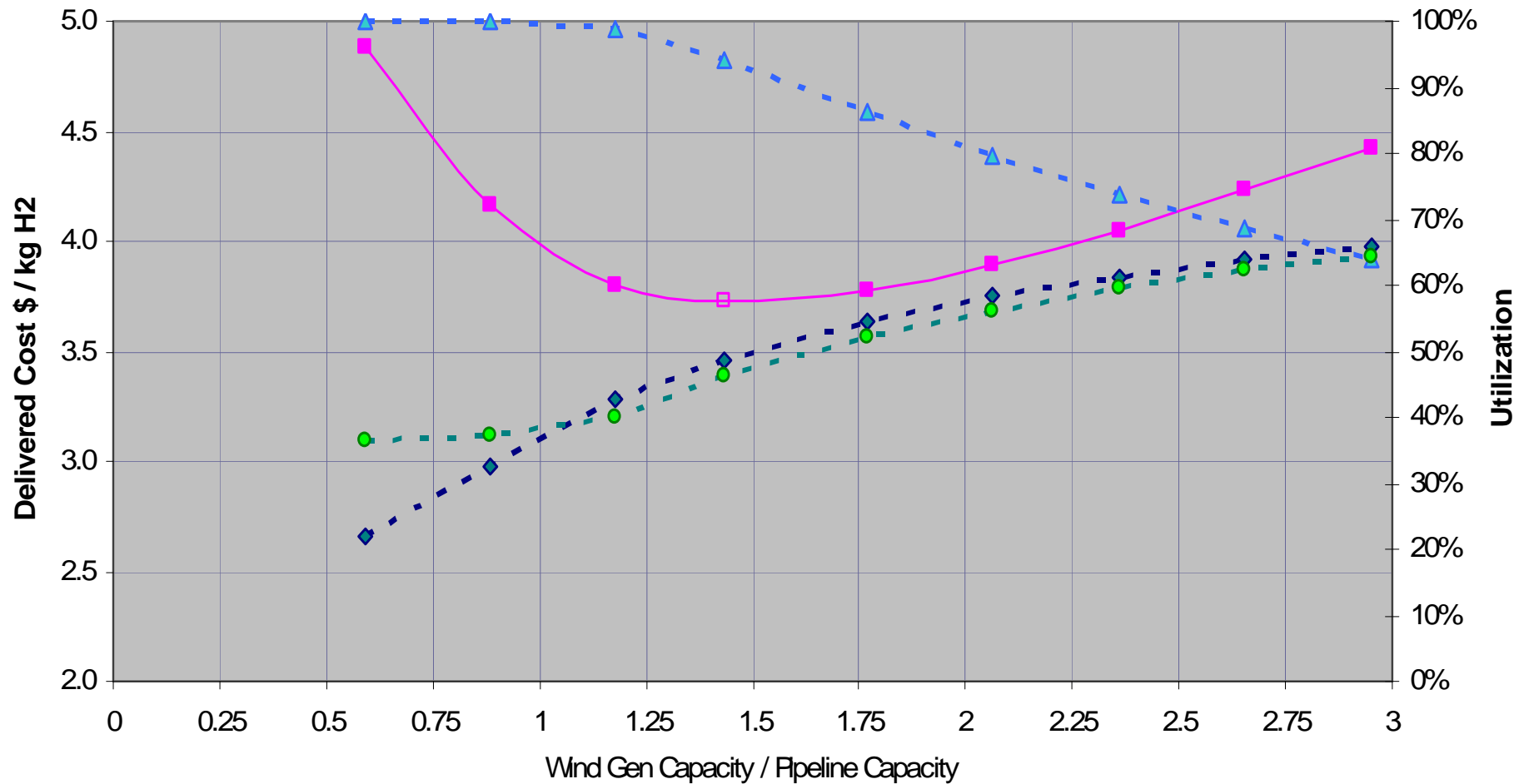
Windplant size	1,000 MW	2,000 MW
Wind generators	\$ 1,000	\$ 2,000
Electrolyzers	500	1,000
Pipeline, 20"	<u>930</u>	<u>930</u>
TOTAL	\$ 2,430	\$ 3,930

City-gate GH2 cost: 15% CRF, 20" pipeline, 2 GW Great Plains windplant



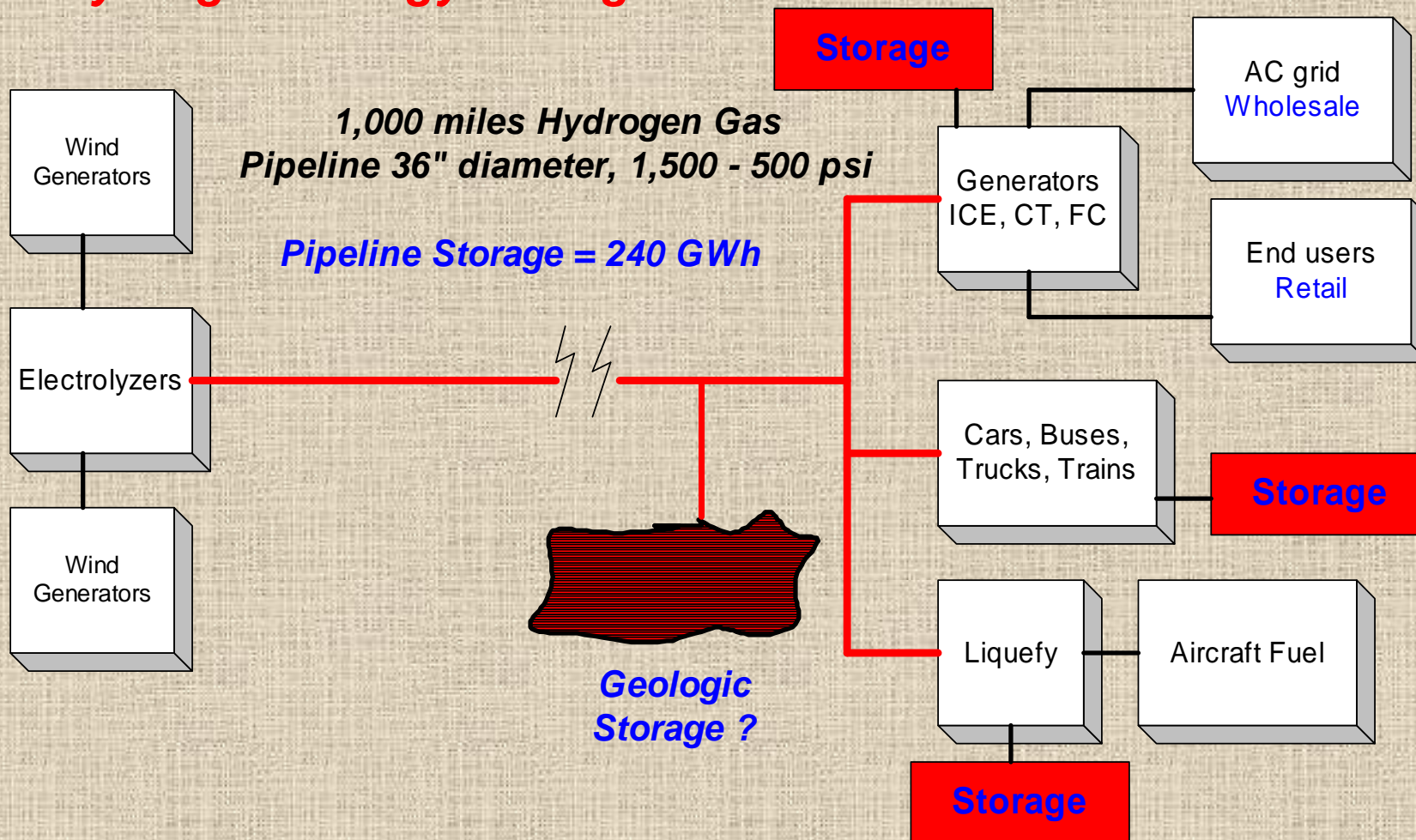
—◆— B1: Unsubsidized —■— B2: US fed PTC only —▲— B3: PTC + Oxygen sales —●— B4: PTC + O2 sale + C-credit

Wind-Hydrogen 1,000 Mile Pipeline Optimization Simulation

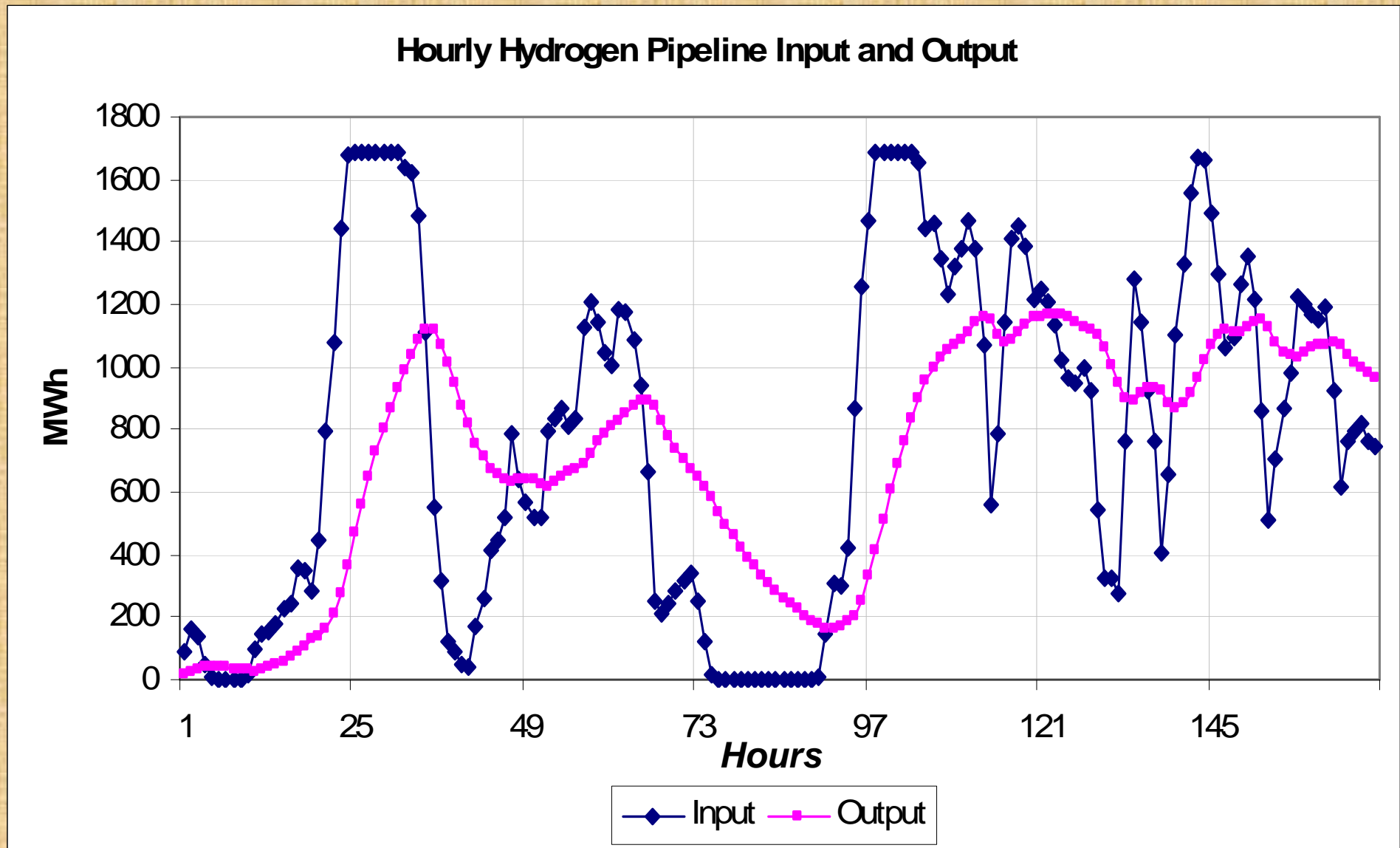


—■— Delivered Cost - -▲- - WindGen Utilization - -◆- - Pipeline Utilization - -●- - Electrolyzer Utilization

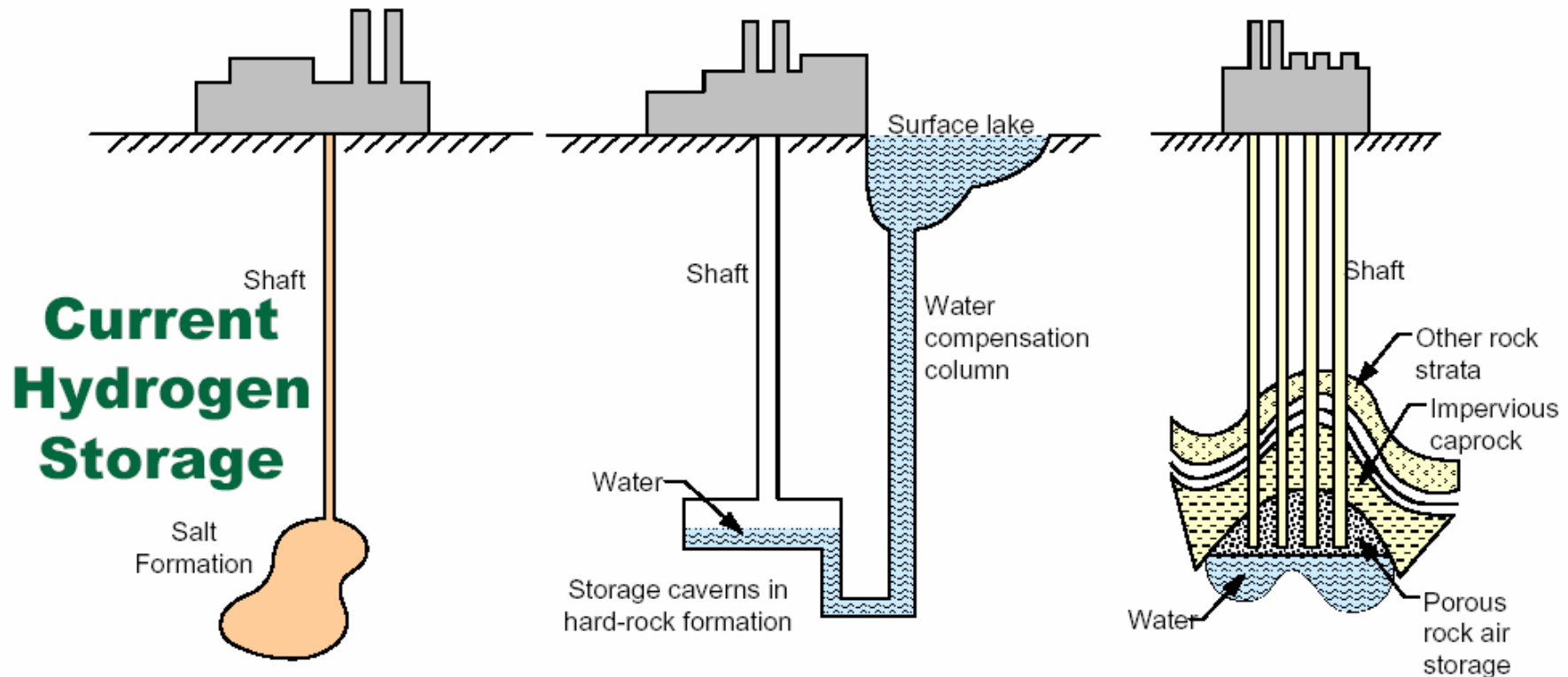
Hydrogen Energy Storage



Great Plains Windplant, Pipeline Hourly Output for Typical Week

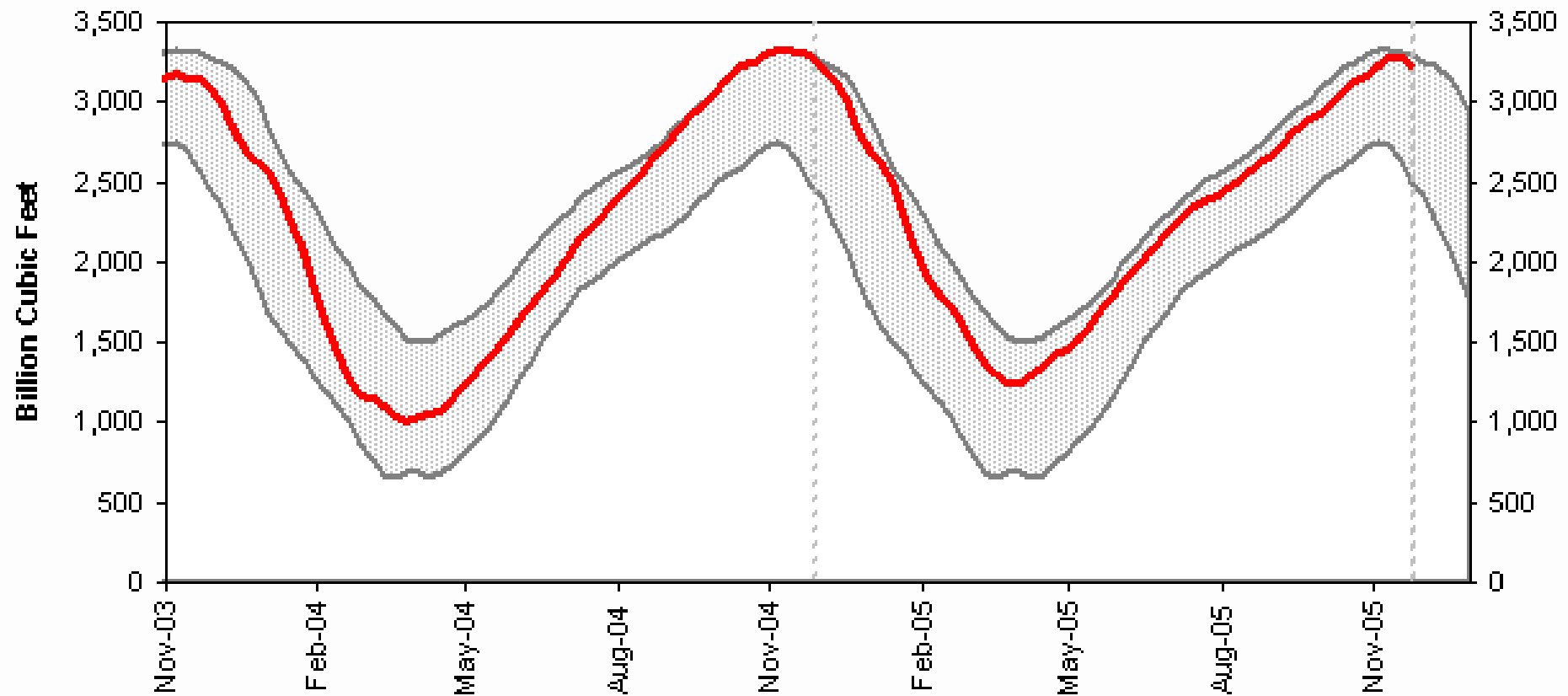


Hydrogen Can Be Stored Underground At Low Costs



Natural Gas Stored Underground

Working Gas in Underground Storage Compared with 5-Year Range

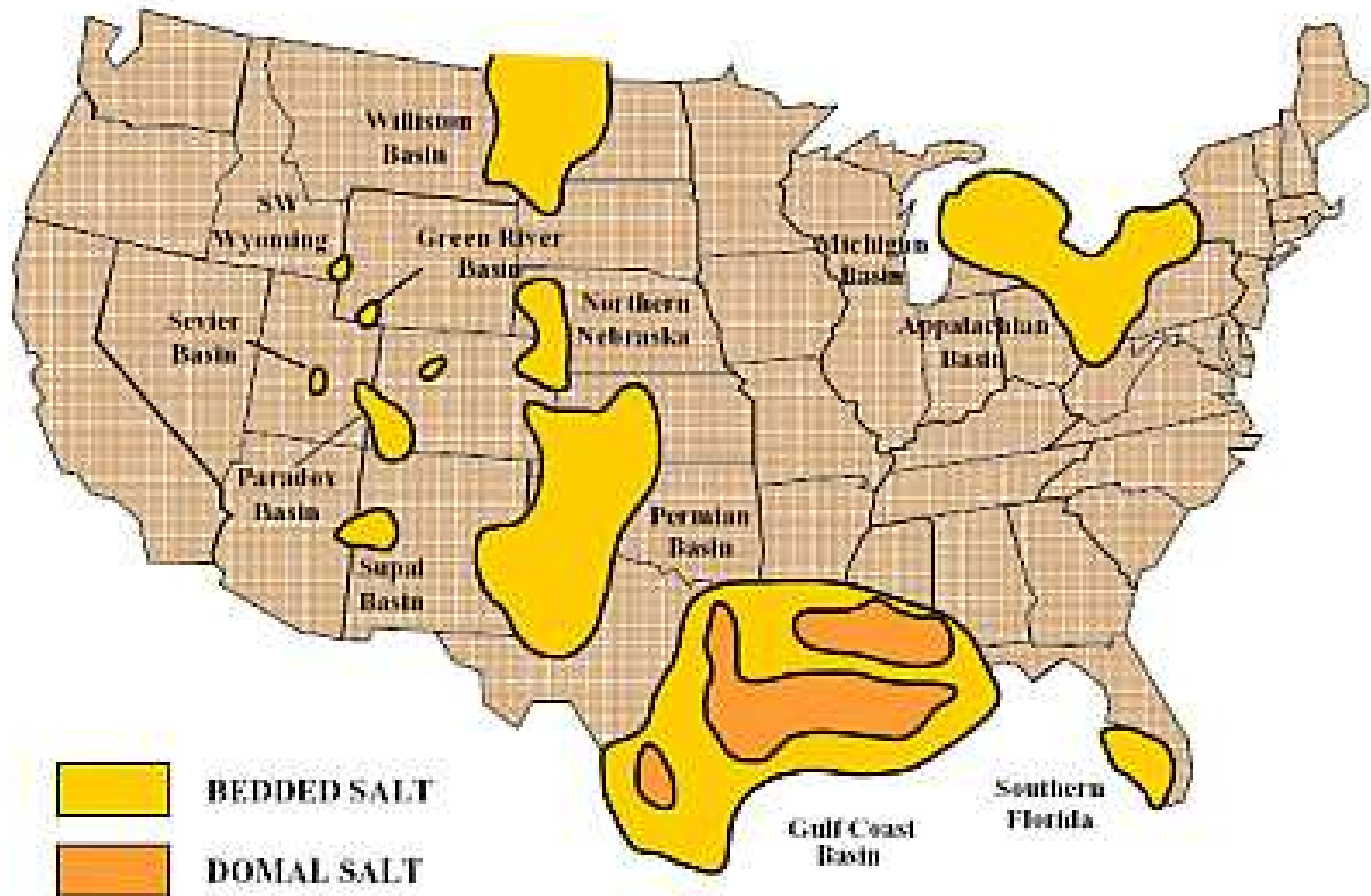


Total USA Natural Gas Underground Storage

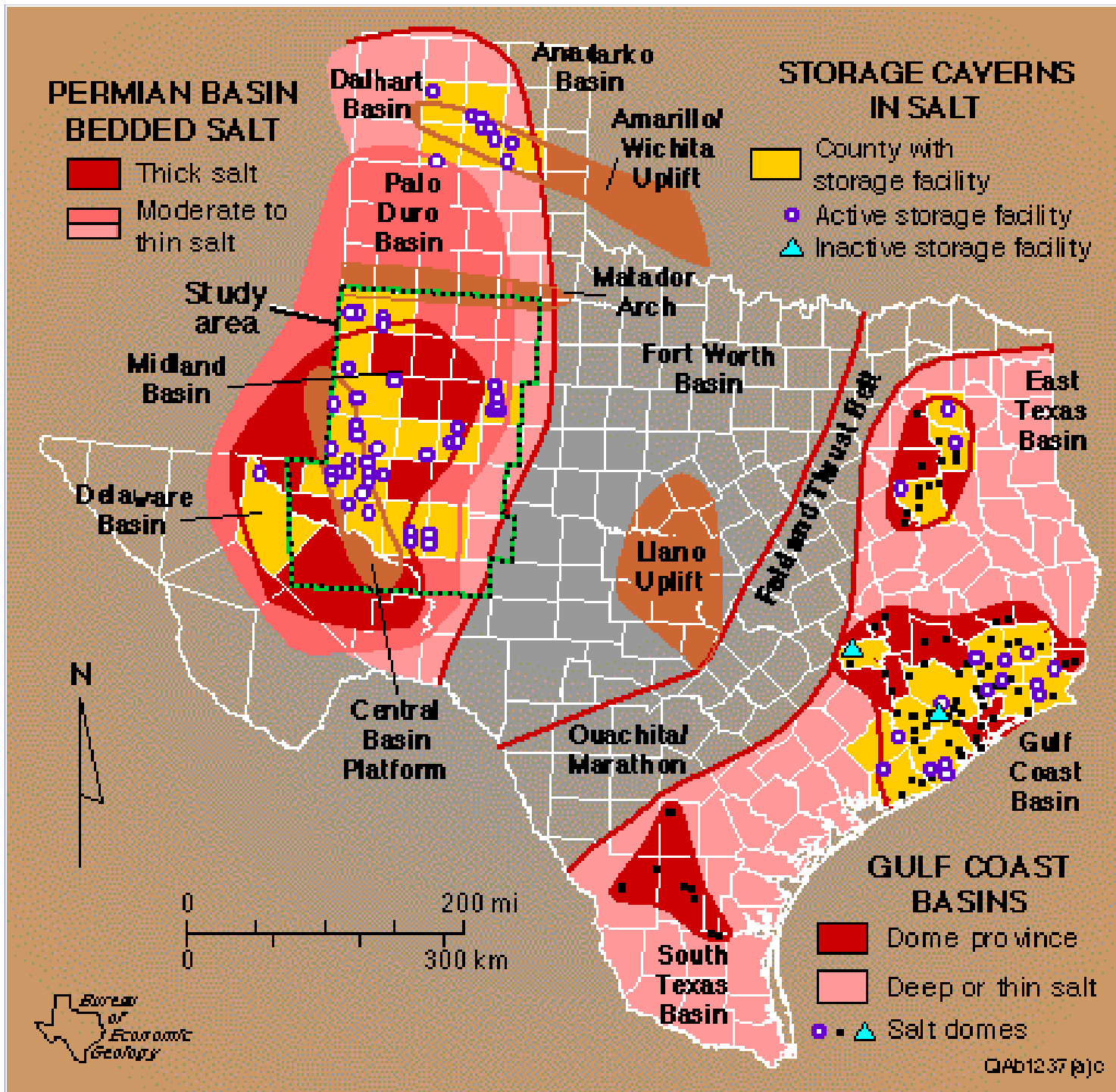
Source: USDOE, EIA <http://tonto.eia.doe.gov/oog/info/ngs/ngs.html>



Renewable-source GH2 geologic storage potential.
 Candidate formations for manmade, solution-mined,
 salt caverns



Geologic Salt: “Domal”, “Bedded”



“Dome” salt deposits are thicker and more homogeneous than “bedded”

ChevronPhilips GH2 Storage Cavern

- **Near Freeport, TX**
- **Solution-mined**
- **Estimated capital cost '05 ~ \$5 M**
- **20 years old**
- **2,200 psi design -- 2,000 psi operating**
- **Cavern roof 2,800 ft below surface**
- **160 ft diam x 1,000 ft high**
 - **580,000 m³**
 - **6.4 million ft³**

Total Installed Capital Cost 1,000 mile pipeline, \$US million

Windplant size	1,000 MW	2,000 MW
Wind generators	\$ 1,000	\$ 2,000
Electrolyzers	500	1,000
Pipeline, 20"	<u>930</u>	<u>930</u>
TOTAL	\$ 2,430	\$ 3,930

Total Installed Capital Cost
1,000 mile Pipeline
“Firming” GH2 cavern storage

Windplant size	1,000 MW [million]	2,000 MW [million]
Wind generators	\$ 1,000	\$ 2,000
Electrolyzers	500	1,000
Pipeline	930	930
# storage caverns	[4]	[8]
Caverns @ \$5M ea	20	40
Cushion gas @ \$5M ea	<u>20</u>	<u>40</u>
TOTAL	\$ 2,470	\$ 4,010

Cavern storage: 1.6% total capital cost

“Firming” GH2 Cavern Storage for ALL Great Plains Wind

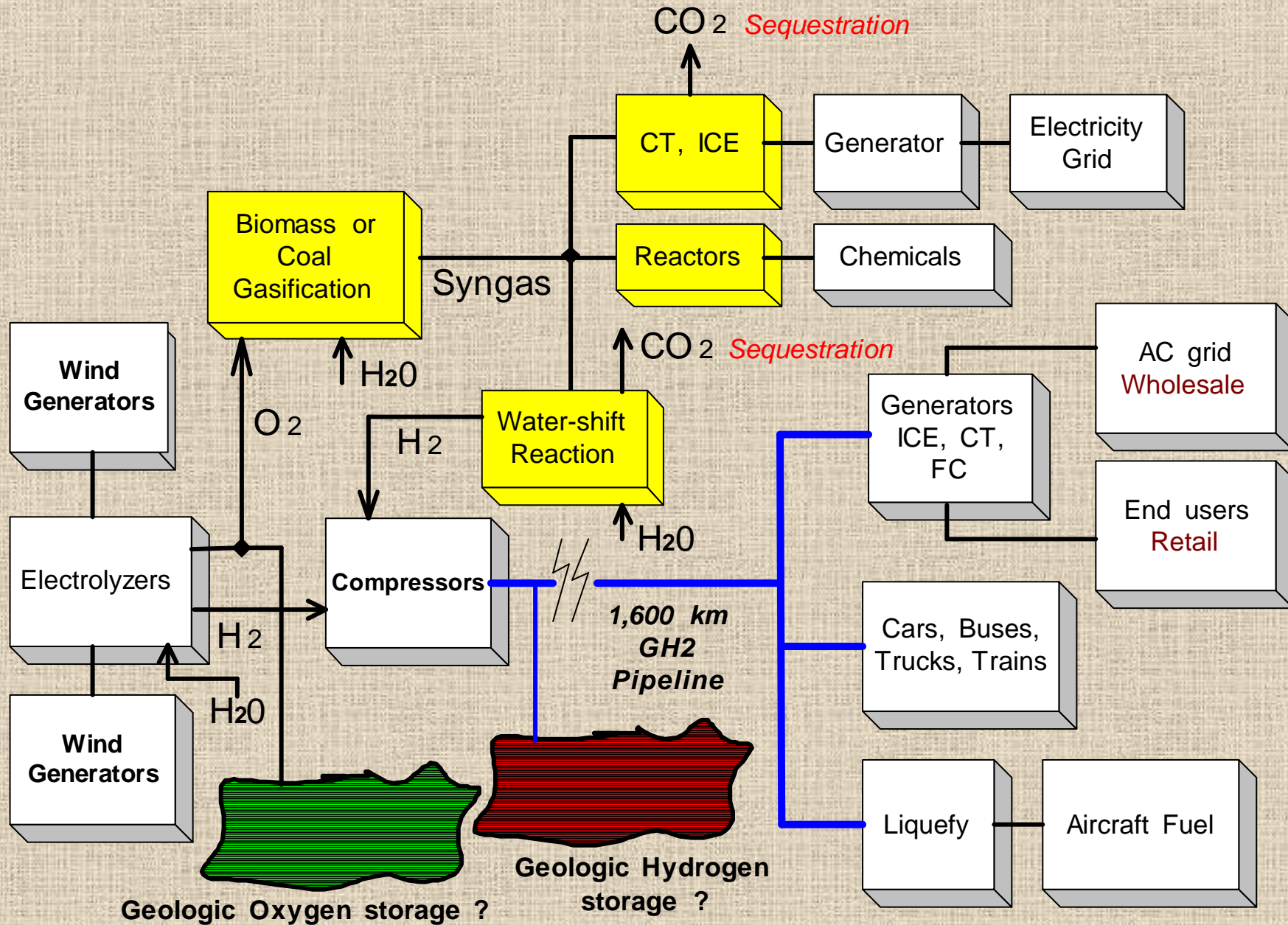
~ 12,000 caverns

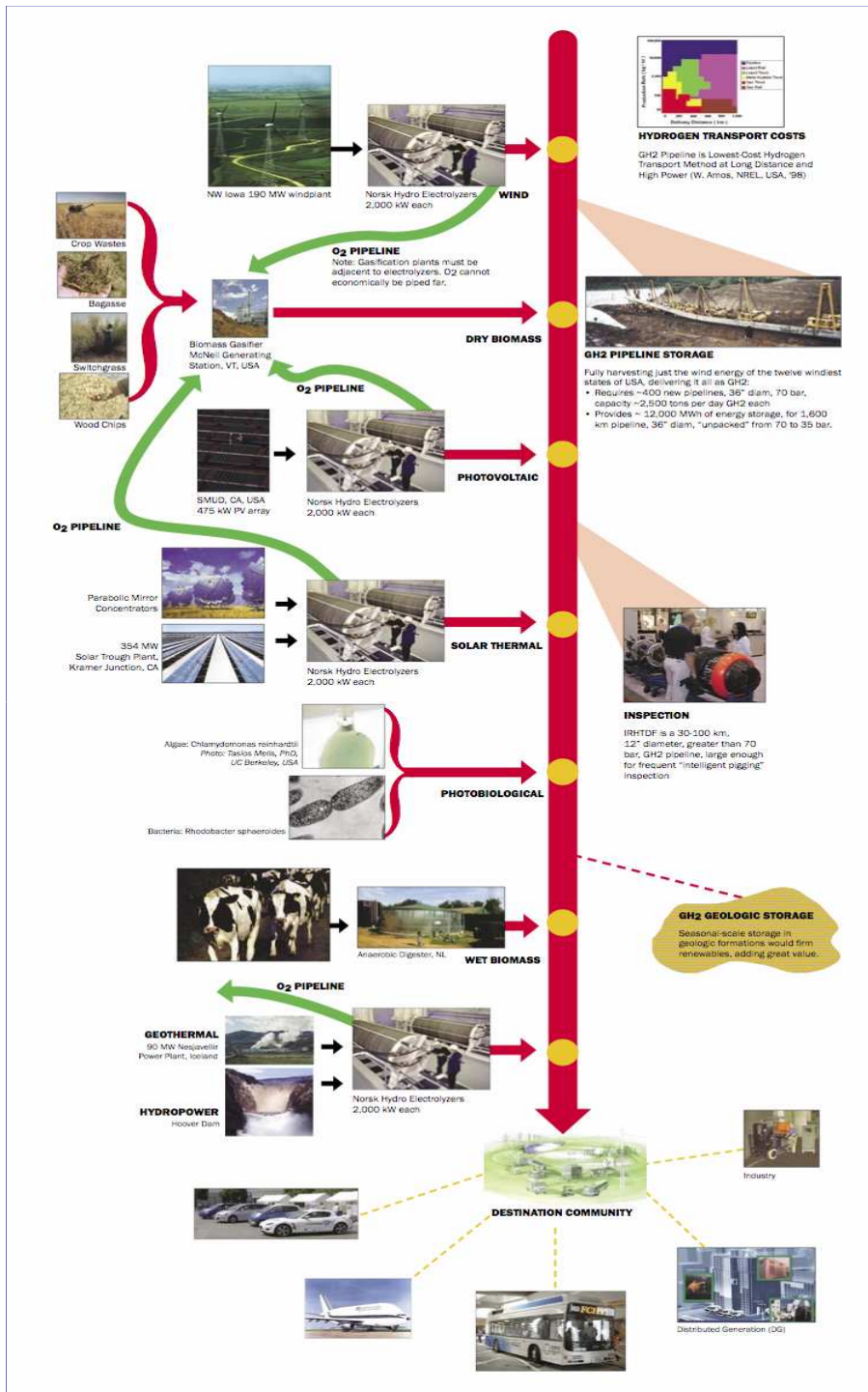
Excavate:	\$5 M each	\$ 60 B
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Cushion gas:	\$5 M each	\$ 60 B
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Total		\$120 B
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Adds VALUE: strategic, market





International Renewable Hydrogen Transmission Demonstration Facility

(IRHTDF)

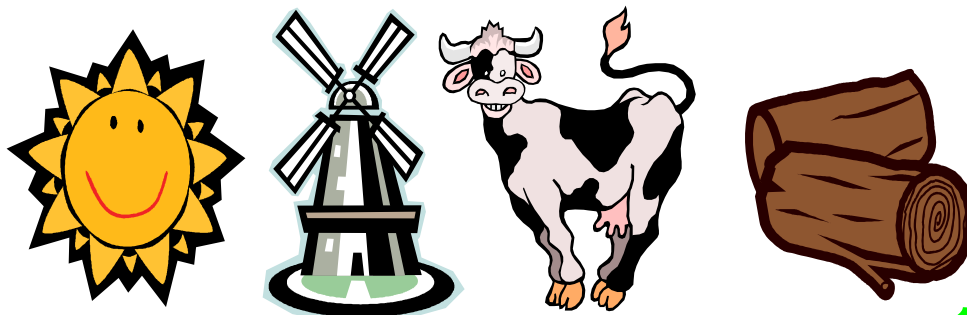
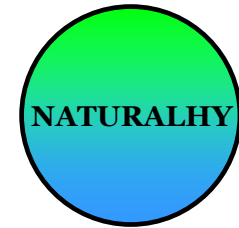
Pilot plant

Global opportunity:
IPHE project

IRHTDF startup

- \$150K “champion” funding: AASI
- Coalition of interest
 - Renewables sources: wind, CSP, biomass
 - Automakers
 - USDOE, Labs
 - Industry: GE, APCI, BP, Shell, automakers
 - Great Plains states: MN, UMHI
 - Japan, NAGPF
 - Environ, trade, policy groups
- Revise concept
- Econ + tech
 - Feasibility studies;
 - Catalog R+D to precede it
- Preliminary design
- IPHE project proposal (via ILC): sponsors, site

The NATURALHY approach



H₂

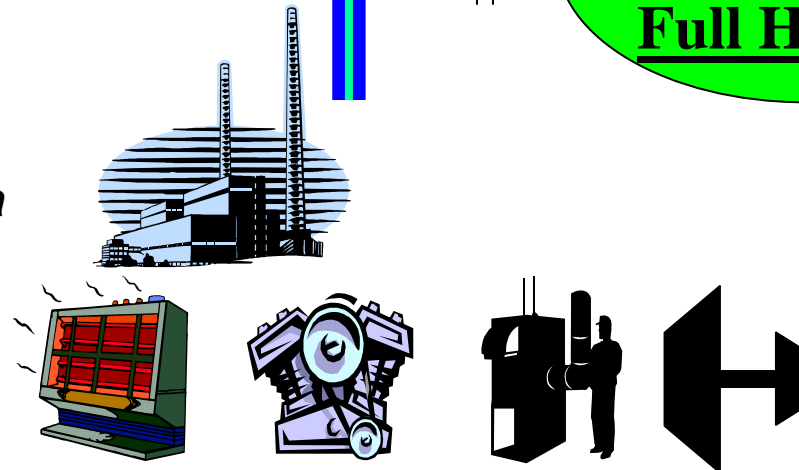


N.G.



NATURALHY:

- **Breaks “chicken-egg” dilemma**
- **Bridge to sustainable future**



When we realize these as emergencies:

- Global Warming, Climate Change
- Energy Security and Cost
- Peak Oil and Natural Gas

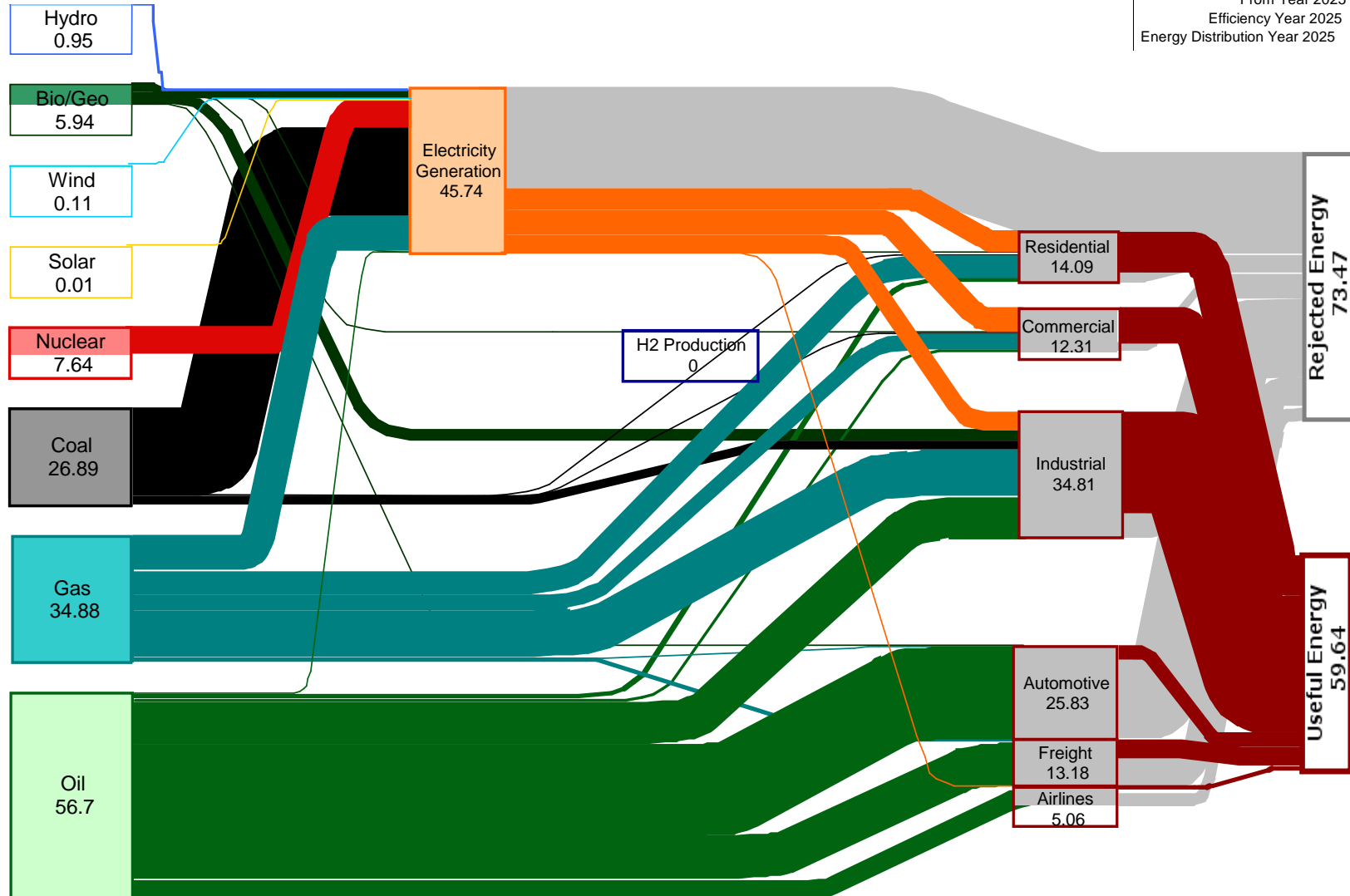
We must quickly invest in:

- Energy conservation, efficiency
- Large, new energy supplies:
 - CO₂-emissions-free
 - Indigenous
 - Both Distributed, Centralized

EIA estimated 2025 energy use

Estimated Future U.S. Energy Requirements - 133.1 Quads)

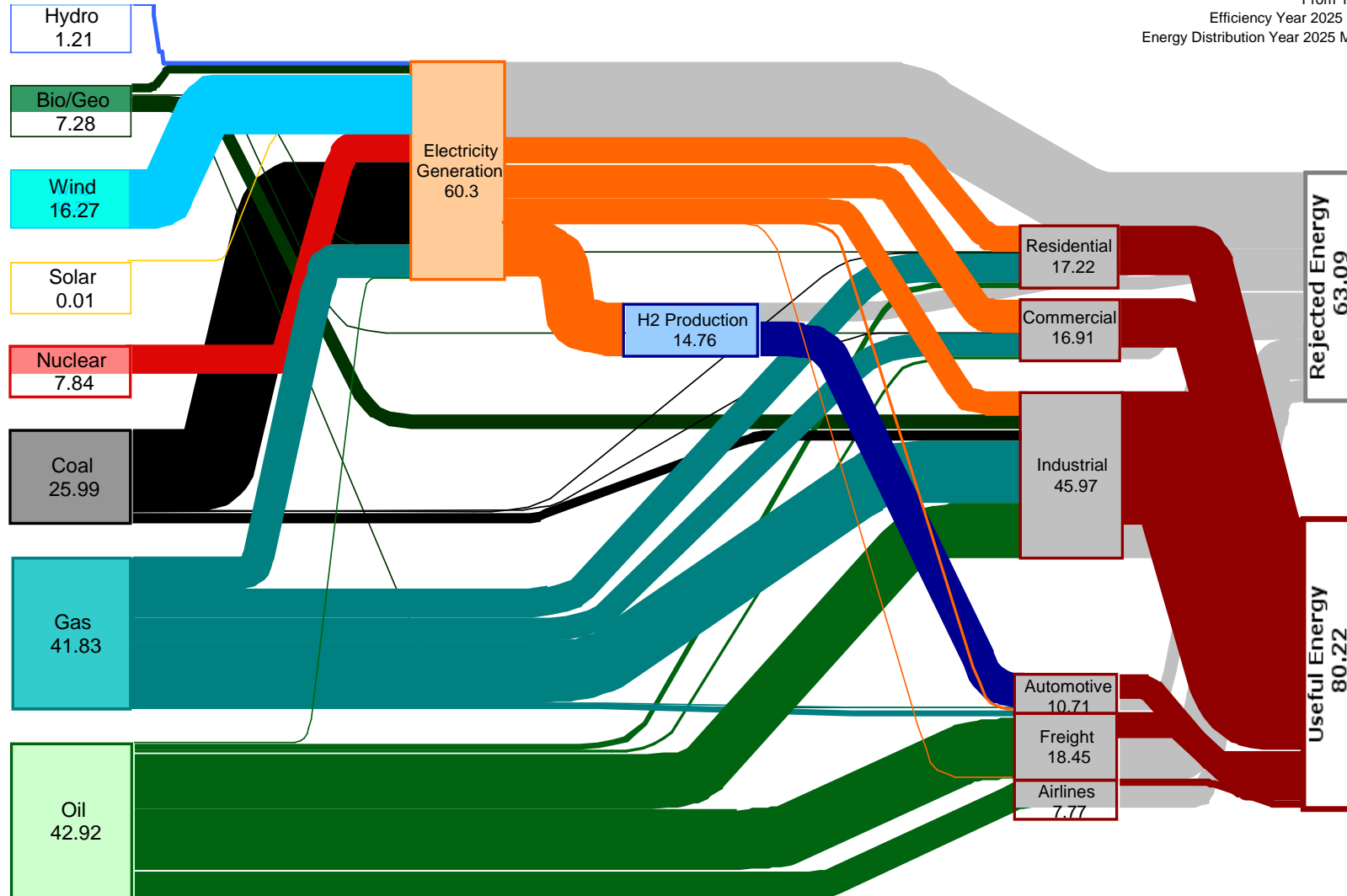
Projection Year 2025
From Year 2025
Efficiency Year 2025
Energy Distribution Year 2025



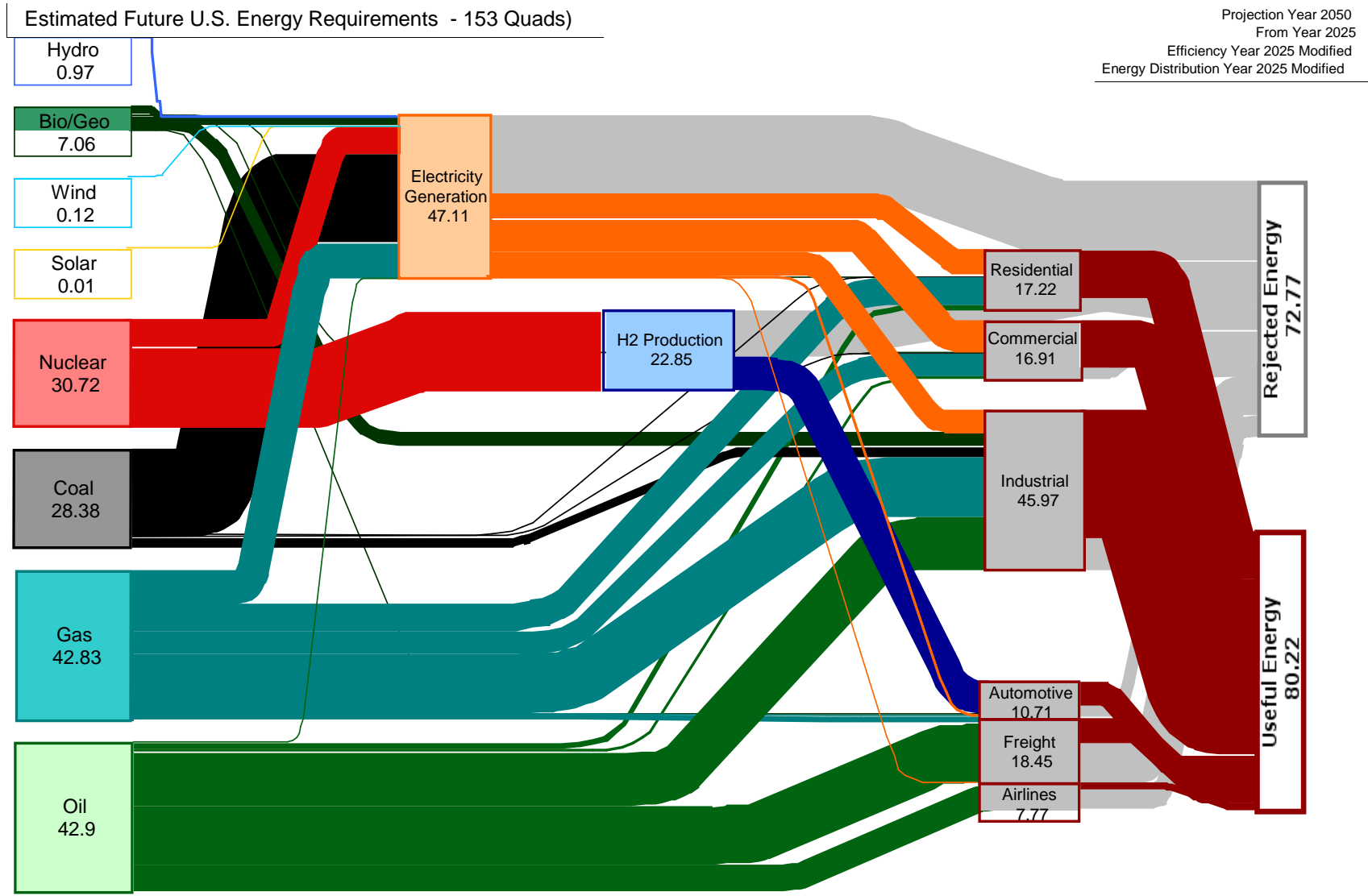
Estimated 2050 energy use (H₂ fleet using wind electrolysis)

Estimated Future U.S. Energy Requirements - 143.3 Quads)

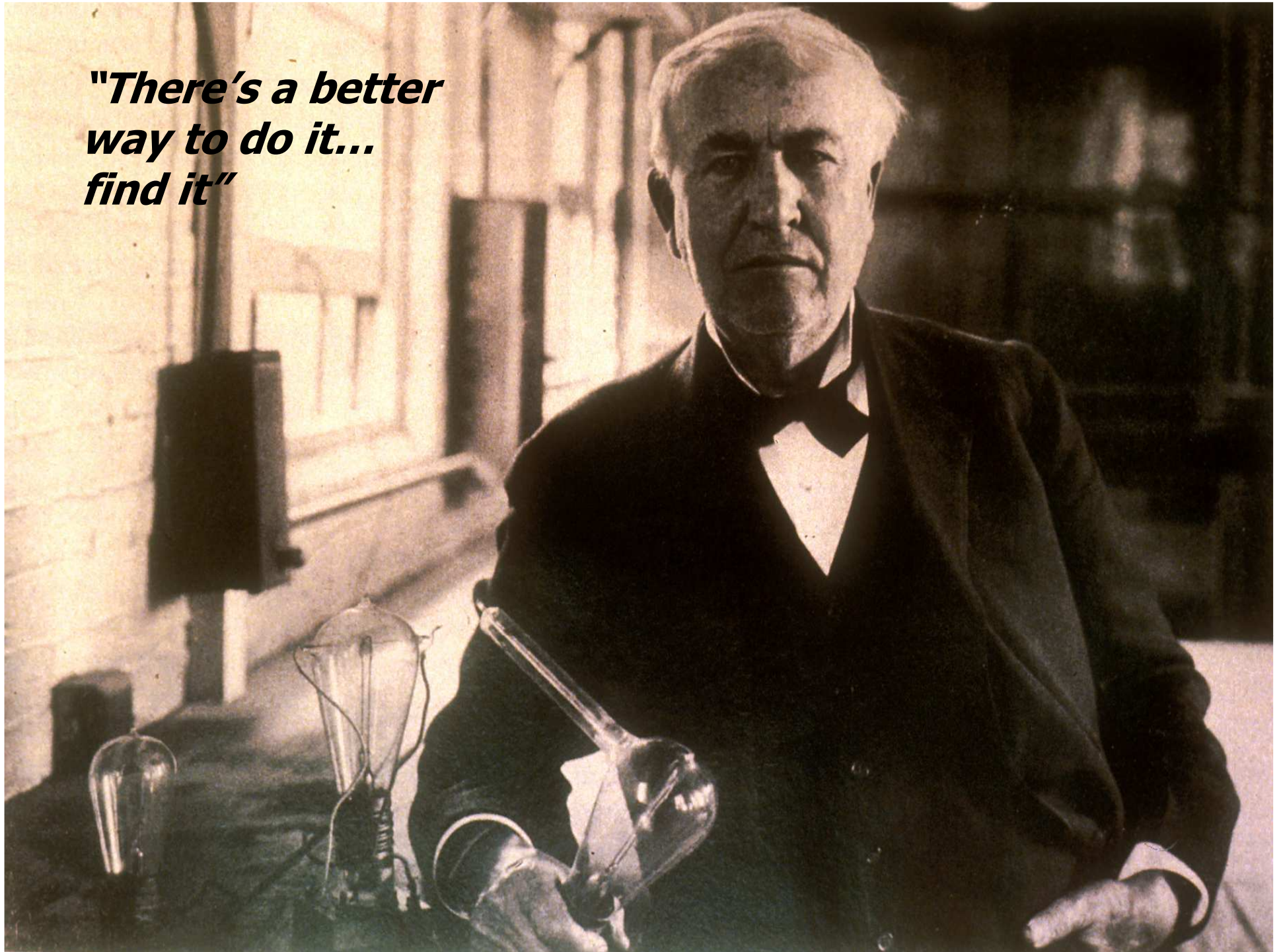
Projection Year 2050
From Year 2025
Efficiency Year 2025 Modified
Energy Distribution Year 2025 Modified

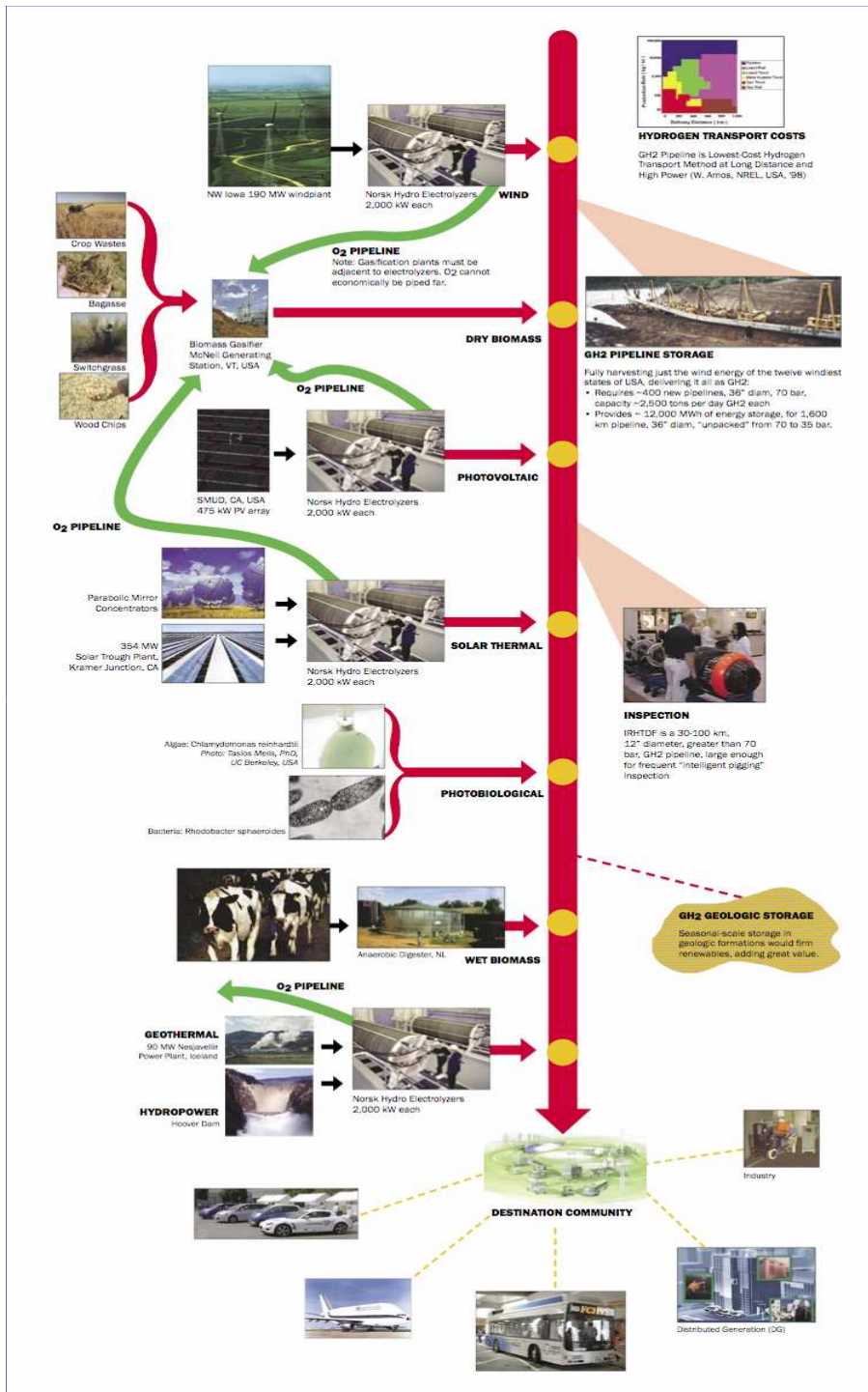


Estimated 2050 energy use (H₂ fleet using nuclear thermochemical)



***"There's a better
way to do it...
find it"***





International Renewable Hydrogen Transmission Demonstration Facility


(IRHTDF)

Pilot plant

Global opportunity:
IPHE project

IRHTDF

- *Pilot plant: Every new industrial process*
- *Renewables-hydrogen **system***
 - *Generation*
 - *Conversion*
 - *Collection*
 - *Transmission*
 - *Storage*
 - *Distribution, end users*
 - *Synergy: O₂, seasonal*



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Transmission Pipelines Deliver
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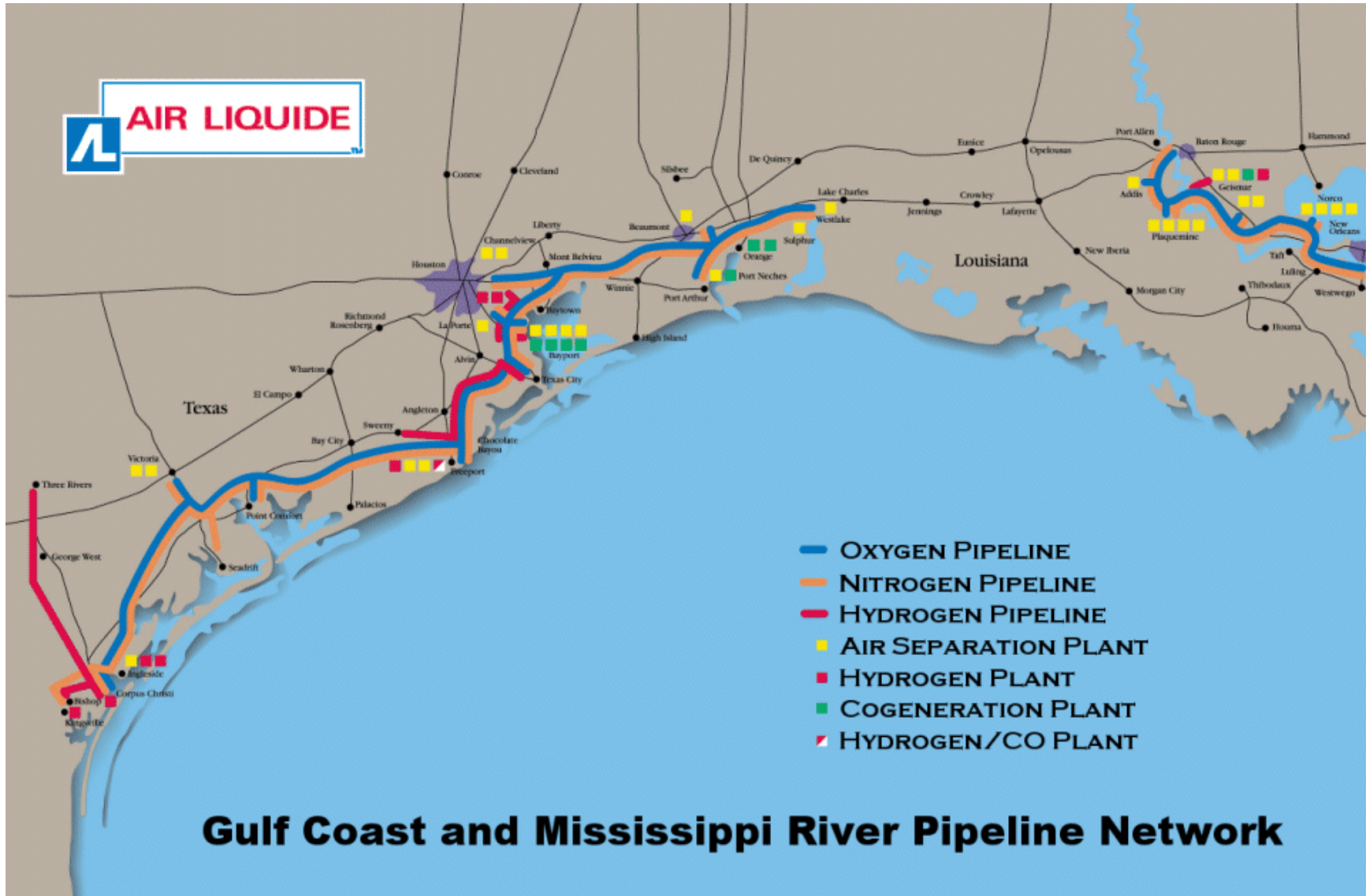
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Gulf Coast and Mississippi River Pipeline Network

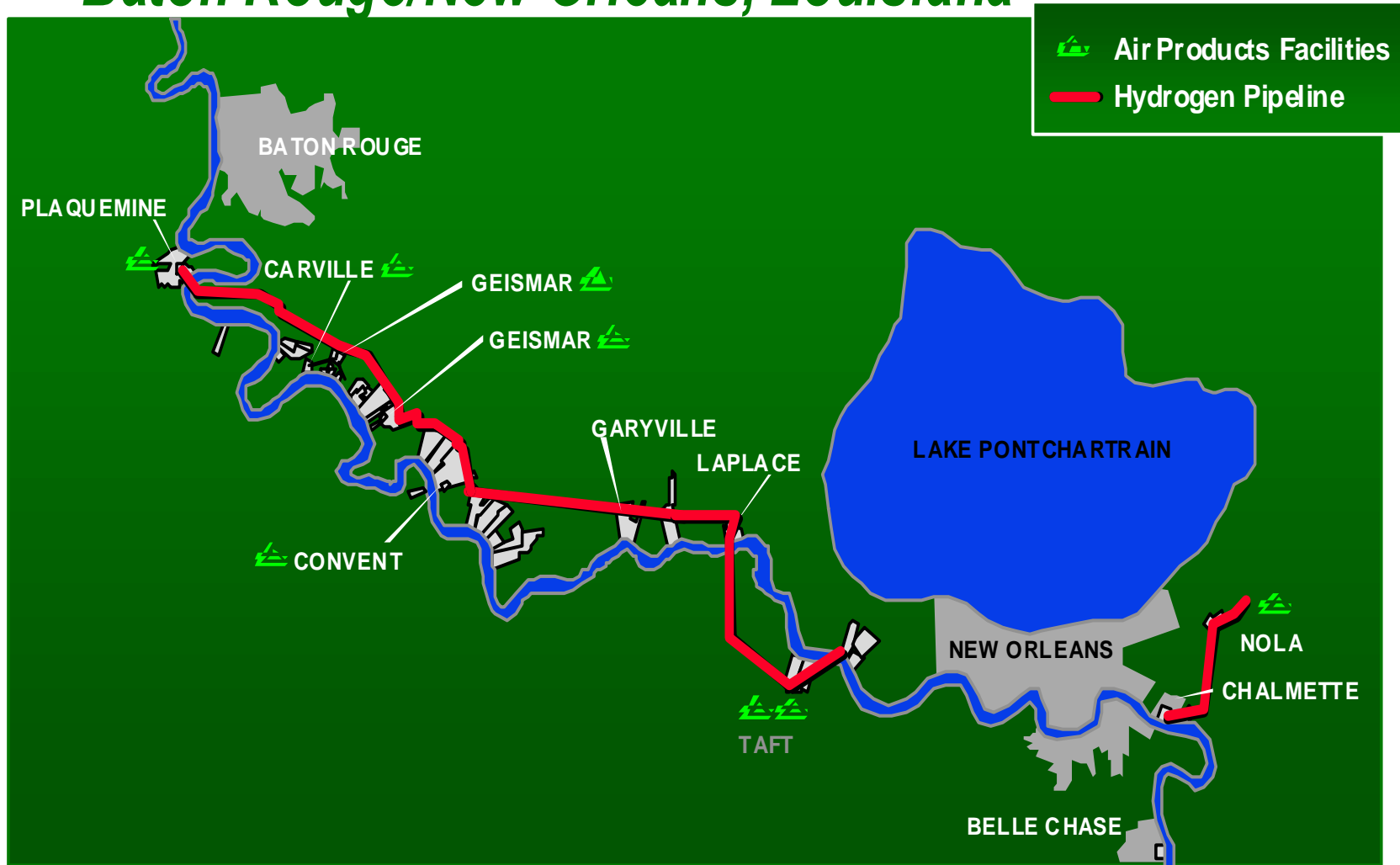
“We know how to pipeline hydrogen” Air Products
~ 10,000 miles of GH2 pipeline, worldwide

Air Products H₂/ CO Pipeline - Texas Gulf Coast



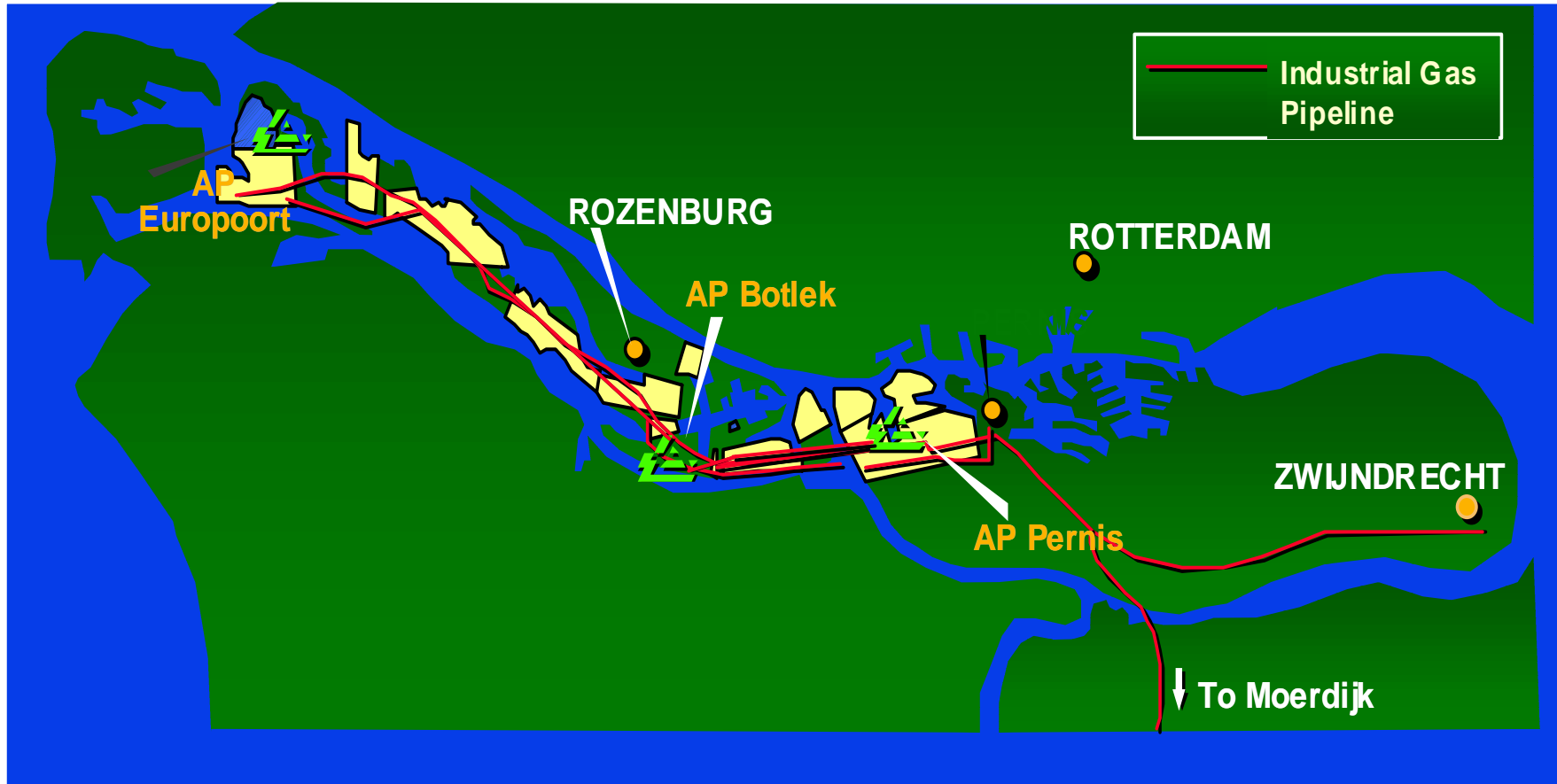
abc

Air Products H₂ Pipeline Baton Rouge/New Orleans, Louisiana



abc

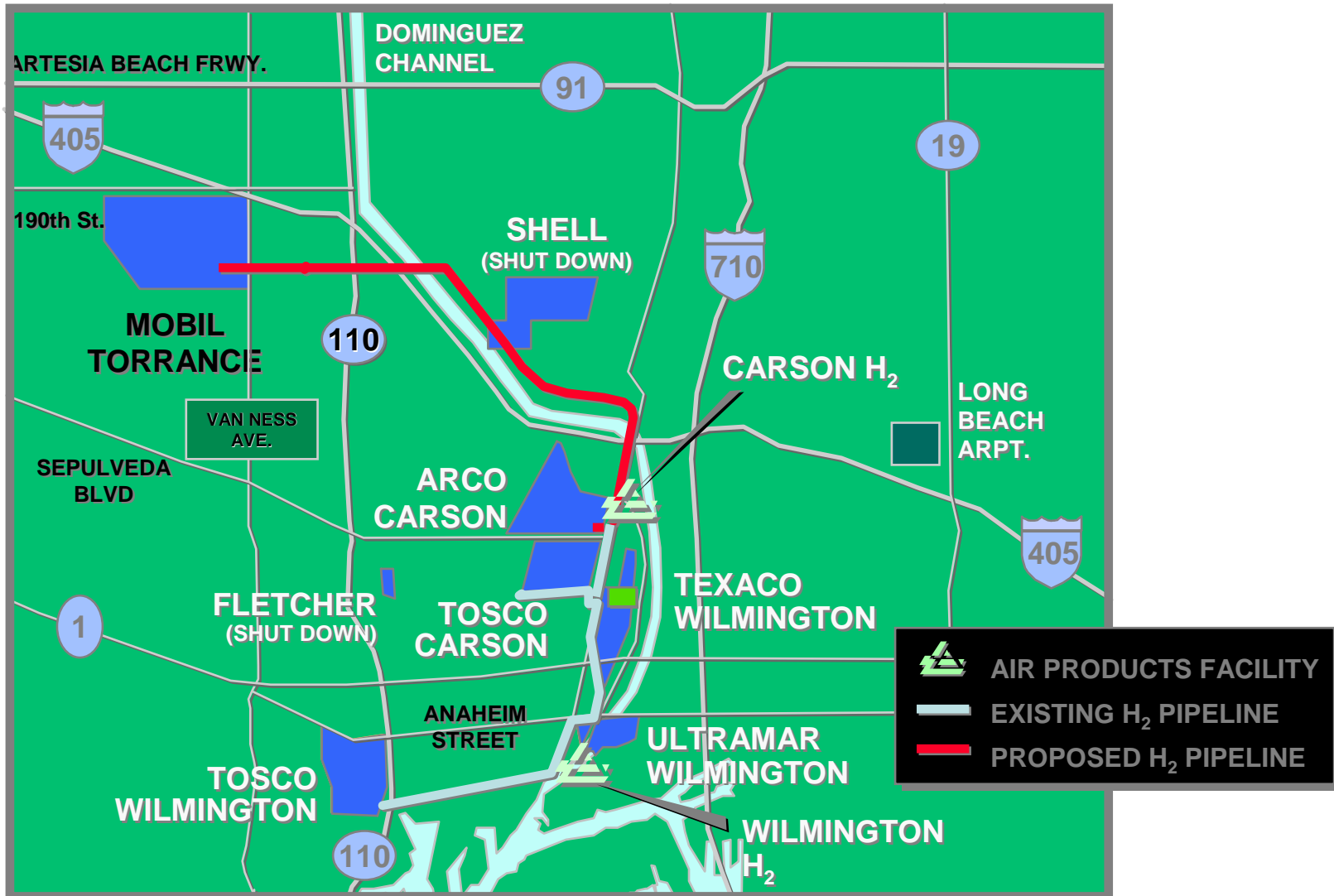
Rotterdam Pipeline System



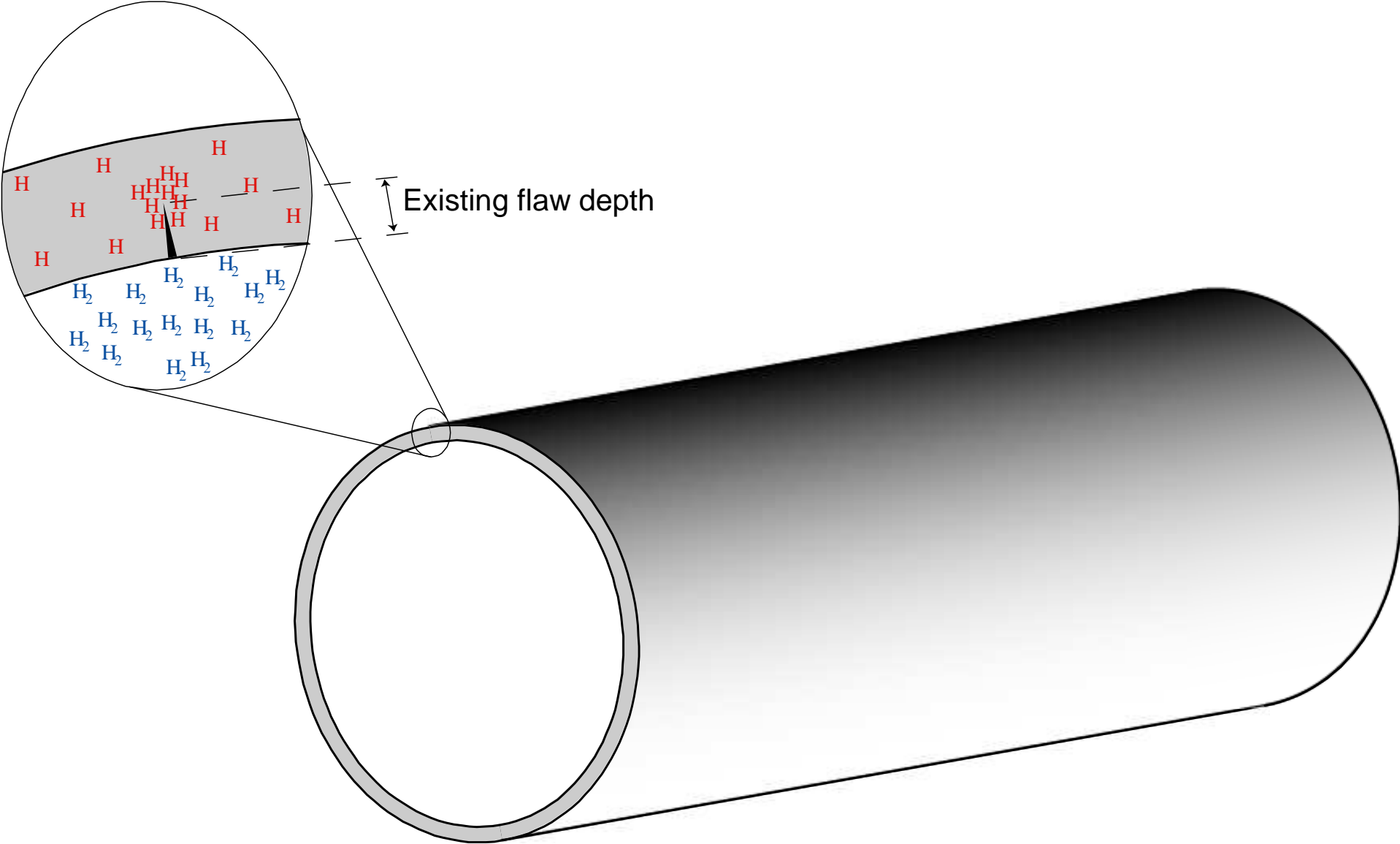
Air Products Company

REFINERY ACTIVITY

LOS ANGELES BASIN, CALIFORNIA



Hydrogen Embrittlement (HE) of Pipeline Steel



Industrial H2 Pipelines

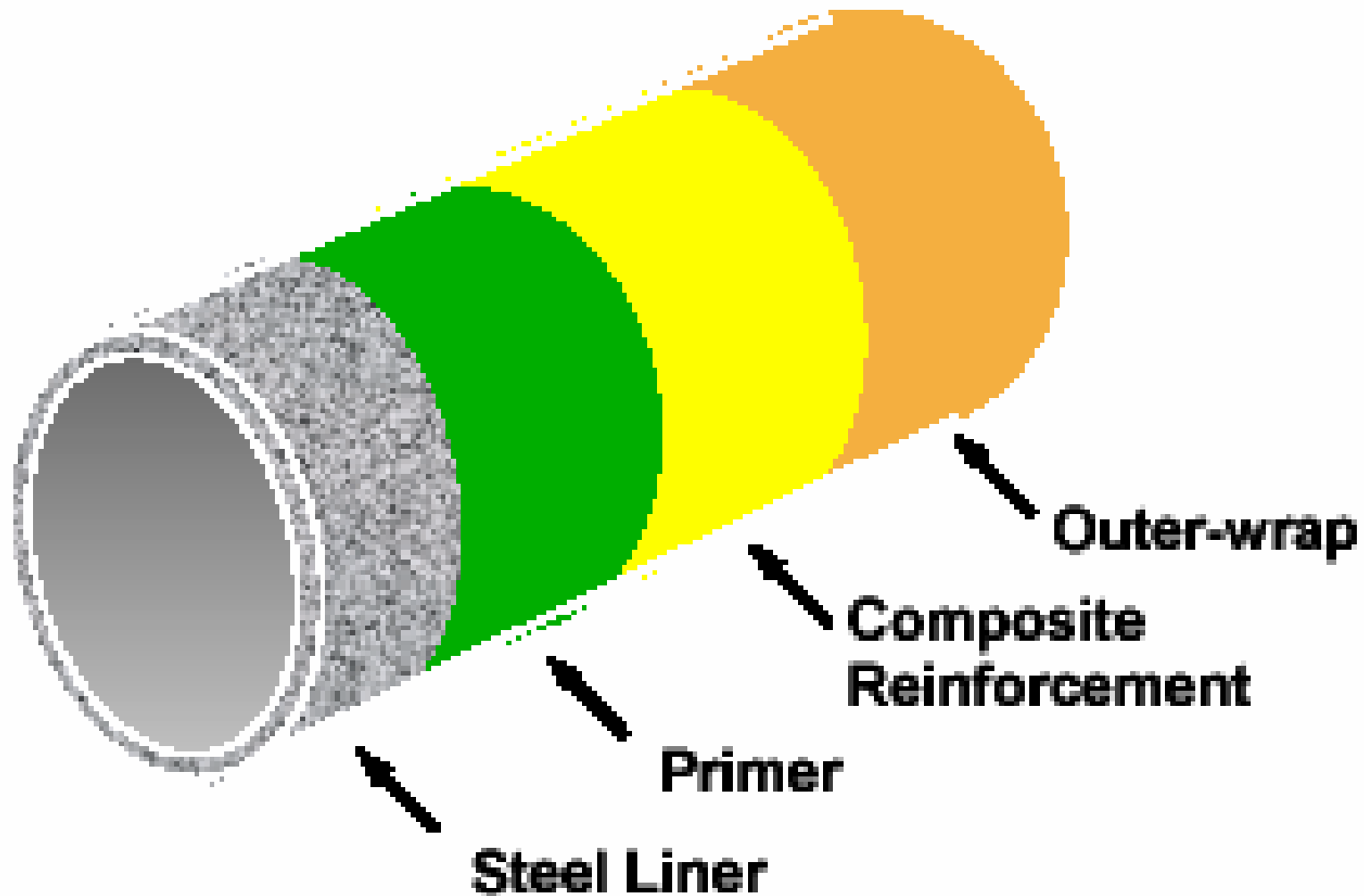
- 3,000 km worldwide
- Industrial corridors; on-site
- 30% SMYS typical *
- Constant pressure; low fatigue
- Low-alloy, low-strength steel
- Re-purposed oil pipelines

** Specified Minimum Yield Strength*

Line Pipe Material Options

- Control Hydrogen Embrittlement (HE)
- Minimize energy-distance cost (kg-km)
- “Sour service” X65 steel
- HTUFF by Nippon Steel: microstructure
- CRLP by TransCanada and NCF
- New ?

Composite Reinforced Line Pipe (CRLP)
TransCanada Pipelines & NCF Industries





***Composite – Reinforced Line Pipe (CRLP)
3,400 psi, .75” X70 steel plus .75” composite***

***NCF Industries and TransCanada Pipelines
ASME International Pipeline Conference and Exposition,
Calgary, AB, Canada, October 02.***



Composite Reinforced Line Pipe (CRLP)

**42" diameter
3,400 psi
.75" X70 steel
.75" composite**

**NCF Industries and
TransCanada Pipelines**

**ASME International Pipeline
Conference and Exposition,
Calgary, AB, Canada,
October 02.**



CRLP™ is a trademark of NCF Industries, Inc.

CRLP™ is manufactured under license from NCF Industries, Inc. U.S. and Foreign patents have been issued and are pending.



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Wrapper, composite splice

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