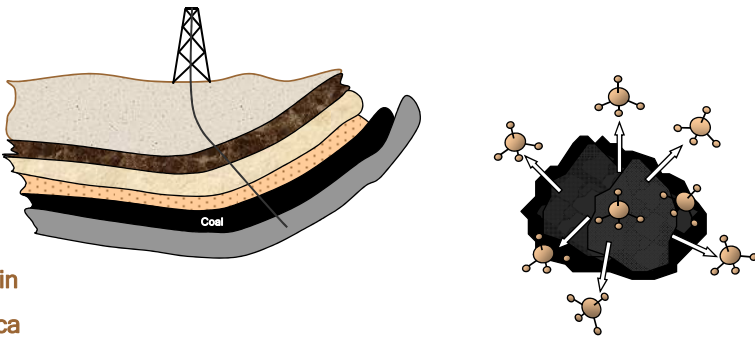


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THIRTY YEARS OF LESSONS LEARNED

TIPS AND TRICKS FOR FINDING, DEVELOPING AND OPERATING A COALBED METHANE FIELD



The diagram on the left shows a cross-section of geological layers with a wellbore extending into a coal seam labeled 'Coal'. The diagram on the right shows a cluster of methane molecules (CH₄) with arrows indicating their movement from the coal seam.

Philip Loftin
BP America

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Lesson #1

Coal is different than conventional reservoir rock

It has unique reservoir properties

These properties will impact all aspects of a CBM project

...from exploration

operations

...to production

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Today's Presentation

- Introduce some CBM fundamentals
- Describe impact of coal's unique properties on
 - Exploration and appraisal
 - Development and operations
- Discuss the economic considerations of CBM
- Wrap it up

THIRTY YEARS OF LESSONS LEARNED... Overview

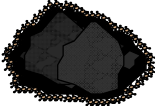
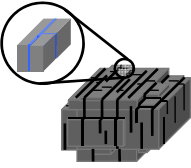
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Coal has a number of unique properties


The two most impactful are:

- Gas storage mechanism
(adsorption)
- Water-filled natural fractures
(cleats)

These properties drive the fundamental aspects of CBM

THIRTY YEARS OF LESSONS LEARNED... CBM Fundamentals



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But first, where does the gas come from?

It is generated from the organic matter within the coal itself, either through the action of

- temperature and pressure (thermogenic gas)
- microscopic organisms (biogenic gas)

Both mechanisms can provide gas to a coal, although not at the same time.

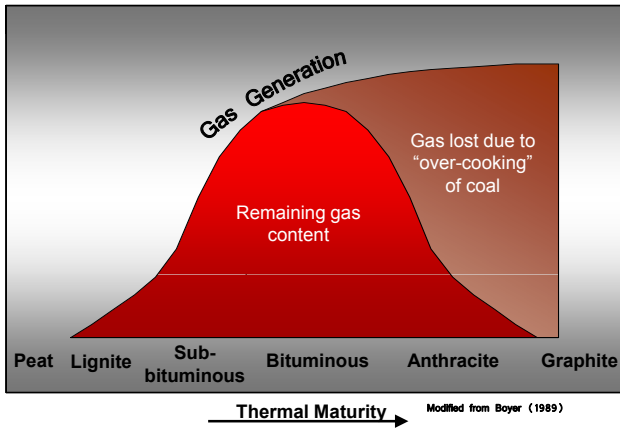
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CBM Fundamentals



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Thermogenic gas content can be strongly correlated to the thermal rank of a coal



Modified from Boyer (1989)

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CBM Fundamentals

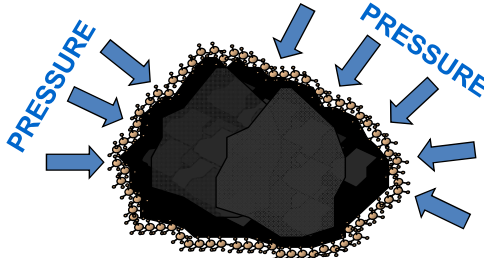


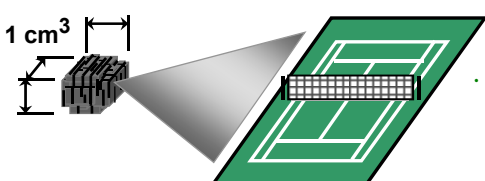
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Adsorption


- Gas stored in a mono-molecular layer on the surface of coal particles at near-liquid densities
- This gas is held in place by pressure





- Coal has an extremely large amount of surface area available for methane storage
- Consequently, the storage mechanism is many times more efficient than that of conventional reservoirs

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CBM Fundamentals



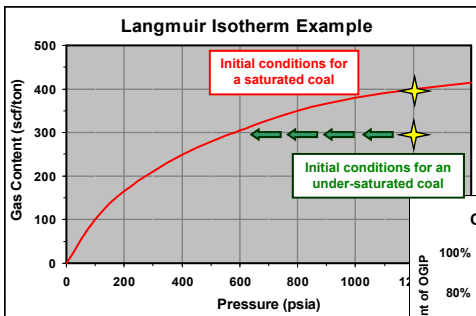
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Adsorption

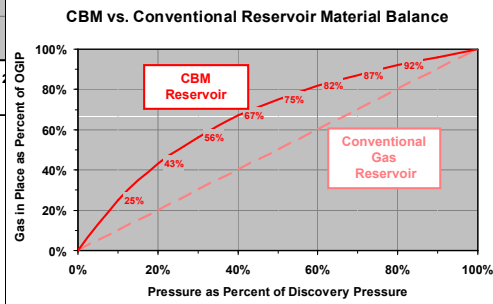
- Gas storage capacity is a function of pressure
- Relationship is described by Langmuir isotherm

Langmuir Isotherm Example




- Decline in pressure allows desorption of gas
- More gas held at lower pressure compared to conventional reservoirs

CBM vs. Conventional Reservoir Material Balance



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CBM Fundamentals



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CBM vs. Conventional Reservoir Material Balance


Pressure as % of Discovery Pressure	CBM Reservoir Gas in Place as % of OGIP	Conventional Gas Reservoir Gas in Place as % of OGIP
0%	0%	0%
20%	25%	20%
30%	43%	30%
40%	56%	40%
50%	75%	50%
60%	82%	60%
70%	87%	70%
80%	92%	80%
100%	100%	100%

Lesson #2

Minimizing abandonment pressure is absolutely critical to achieving desirable recoveries in CBM!

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CBM Fundamentals

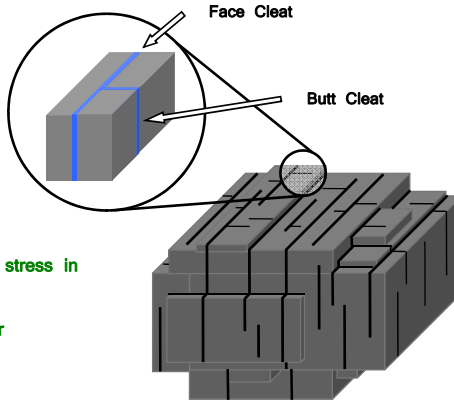


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Water-filled Cleat System

- Natural fractures formed during coalification process
- Two orthogonal sets – primary, more through-going “face” cleats and secondary, less continuous “butt” cleats
- Face cleats form parallel to plane of principle stress in place at time of coalification
- Cleats are typically filled with fairly fresh water



- Cleats must be “de-watered” to drop pressure in reservoir and start de-sorption process

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CBM Fundamentals

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Flow Mechanism of Gas in Coal

Modified from Kuuskrae and Brandenburg (1989)

100 nm

2 μm

1 mm

De-sorption of methane from coal surface as pressure decreases

Diffusion of methane through micro-porosity of coal matrix

Two-phase Darcy flow in cleat system

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Typical Production Profile for CBM Well

- De-watering of cleat system must precede de-sorption of gas
 - Water production occurs first
- De-sorption accelerates as more water is produced
 - Gas production begins to incline

Typical CBM Production Profile
 LEMON GAS UNIT /G/ NO.1

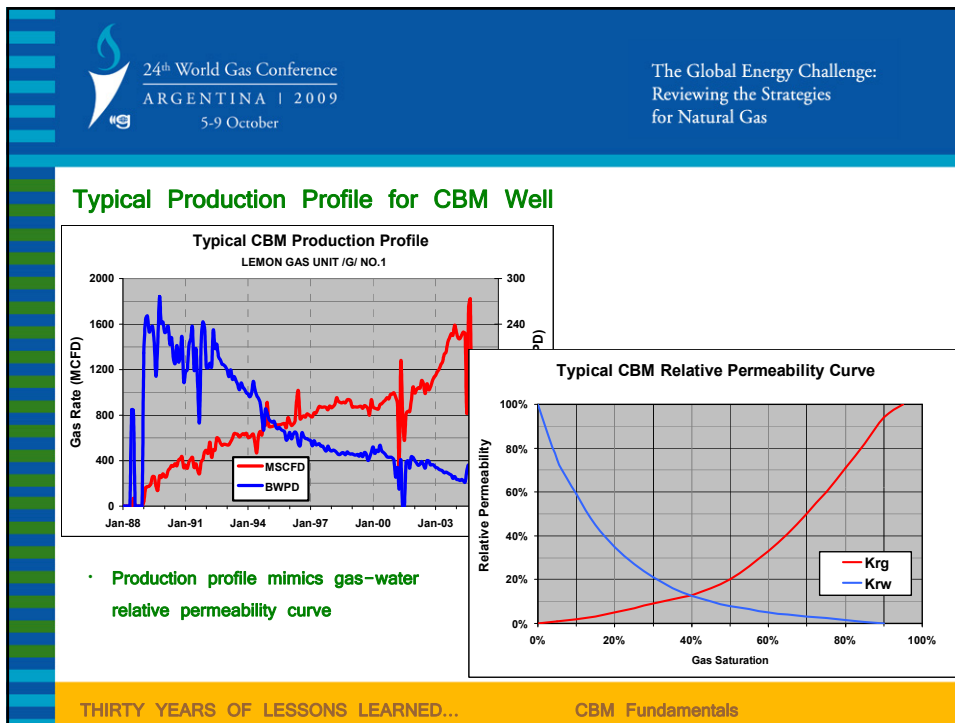
Gas Rate (MCFD)

Water Rate (BWPD)

Jan-88 Jan-91 Jan-94 Jan-97 Jan-00 Jan-03 Jan-06

— MSCFD
 — BWPD

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for Natural Gas
- Implications on
Exploration

Implications on Field
Development and
Operations

Economic Considerations

- Trapping mechanisms
 - Screening methodologies
 - Exploration drilling & testing
 - Appraisal
 - System pressure losses
 - Well Spacing
 - Stimulation
 - Artificial lift
 - Gas gathering & compression
 - Water gathering & handling
 - Infrastructure
 - Scale
 - Project Metrics
- THIRTY YEARS OF LESSONS LEARNED...
Implications

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Components of a Conventional Trap

A conventional reservoir needs all of the following:

- A hydrocarbon source
- A migration path
- Reservoir quality rock
- A seal and trap
- Proper timing

The diagram illustrates a geological cross-section of a conventional trap. At the base is the Organic Rich Layer (Source), shown in brown. Above it is the Permeable Layer (Reservoir Rock), shown in light brown. A grey layer above the reservoir is the Impermeable Layer (Seal). A structural trap is formed by a fold in the rock layers. Red arrows labeled 'Migration' show hydrocarbons moving from the source layer through the permeable layer towards the trap. Labels include: Structural Trap, Reservoir, Impermeable Layer (Seal), Migration, Permeable Layer (Reservoir Rock), and Organic Rich Layer (Source).

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Conventional Exploration Screening Methodologies

The diagram is identical to the one in the first slide, showing the geological structure and migration process.

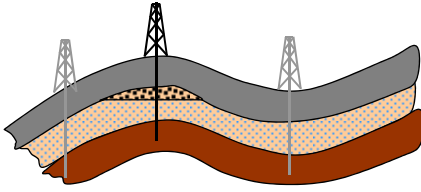
- Petroleum system study → Hydrocarbon source, migration path, timing
- Seismic / offset well logs → Trap and seal
- Offset well logs / seismic → Reservoir rock

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Conventional Exploration Testing and Appraisal



- Can often confirm or condemn with one well
- Open-hole well logs are critical (and often the sole test)
- Permeability testing can be conducted via wireline tools
- None to several appraisal wells to delineate

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CBM Exploration

Given the concepts already discussed about CBM

- Gas is generated from within the coal itself
- Gas is stored on coal particle surfaces via adsorption
- Gas is held in place via pressure, usually hydrostatic pressure from the water-filled cleat system

we can conclude *Lessons #3 and #4*

Coal is self-sourcing

Coal serves as its own trap

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Components of a CBM Reservoir

Therefore, a CBM reservoir needs only:

- A coal of proper rank
- A water-filled cleat system
- Hydrostatic head from a column of water

If a coal is "dry" (no water in the cleat system), a structural or stratigraphic trap is needed (just as in conventional reservoirs)

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CBM Exploration Screening Methodologies

Consequently, CBM exploration screening focuses on different geologic elements:

- Gas content → Cores, drill cuttings, mines
- Coal extent → Outcrop, well logs, seismic, mines
- Saturation → Cores, mines

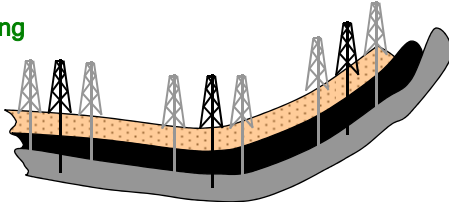
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CBM Exploration Testing and Appraisal



- Usually requires multiple wells (and possibly a multi-well pilot) to confirm or condemn
- Open-hole well logs are less useful. Cores are critical.
- Permeability testing conducted via flow tests, often requiring stimulation and artificial lift
- Appraisal consists of several multi-well production pilots. Significant time needed to de-water pilots.

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CBM Exploration




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<p style="text-align: center; color: grey;">Implications on Exploration</p>	<ul style="list-style-type: none"> • Trapping mechanisms • Screening methodologies • Exploration drilling & testing • Appraisal
<p style="text-align: center; color: green;">Implications on Field Development and Operations</p>	<ul style="list-style-type: none"> • System pressure losses • Well Spacing • Stimulation • Artificial lift • Gas gathering & compression • Water gathering & handling
<p style="text-align: center; color: grey;">Economic Considerations</p>	<ul style="list-style-type: none"> • Infrastructure • Scale • Project Metrics

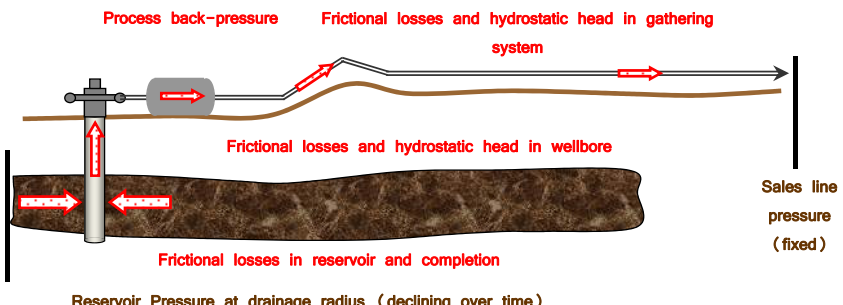
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System Pressure Losses *Lesson #5* Because gas recovery is highly dependent on minimizing reservoir pressure, eliminating system pressure losses is key to effective field development



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CBM Field Development



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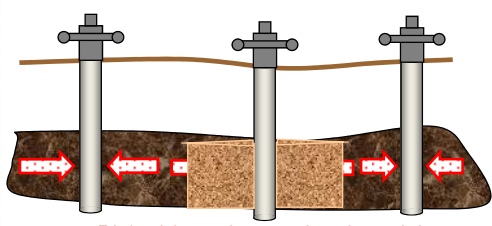
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Well Spacing

- Dictated by permeability and economics
- Will control per-well recovery
- Will vary throughout field
- Identify early (if possible) to avoid future redevelopment

Stimulation

- Cleats are subject to damage from drilling and cementing
- Hydraulic fracture stimulation is common but can be tricky due to cleat system, especially in deviated wellbores
- Horizontal completions are not universally applicable, especially with multiple seams



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CBM Field Development

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Stimulation

Typical CBM Completions

Increasing permeability ← → Increasing cost

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Artificial Lift

- Usually required for de-watering phase
- Helps eliminate hydrostatic head (one of largest pressure losses)
- Sensitive to solids production (frac sand and coal fines)
- Management of fluid level while controlling drawdown is critical to minimize back-pressure and limiting solids production

Frictional losses and hydrostatic head in wellbore

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Gas Gathering and Compression

Frictional losses and hydrostatic head in gathering system

Wellhead Compression

Nodal Compression

Central Compression

Goal is to minimize wellhead pressure

- Large diameter pipe to minimize friction
- Combination of centralized, nodal and wellhead compression
- Keep system single-phase (and provide for removal of water)

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Gas Gathering and Compression

Low-pressure gathering lines

Wellhead compression


Nodal compression

Medium-pressure gathering lines

Centralized compression at gas plant

Typical CBM gas gathering and compression scheme

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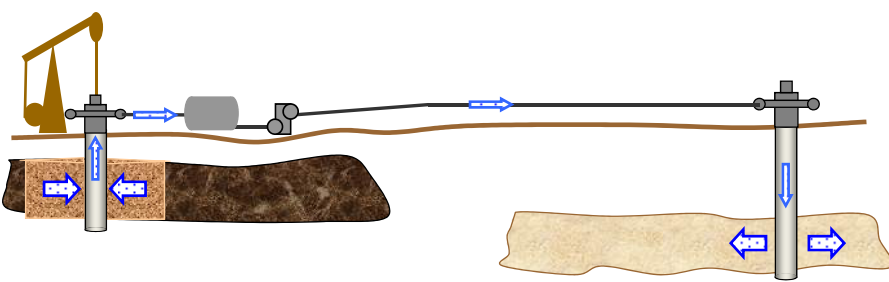


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Water Gathering and Handling

- Acts as additional source of process back-pressure (a portion of reservoir energy is used to drive the system)
- Beneficial use is desirable but may be impractical
- Surface discharge is inexpensive but may be prohibited
- Subsurface injection is expensive but may be most effective



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CBM Field Development




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Implications



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CBM Field Infrastructure

- Many conventional fields require artificial lift, water handling, low-pressure gathering or compression
- However, few conventional fields require all four, and usually not in the early life of the field, as does CBM

Need for Scale in CBM Projects

- The resulting significant investment, early in the life of a CBM project, drives a need for CBM projects to possess considerable scale
- This need for scale in turn drives exploration screening criteria and project economics

THIRTY YEARS OF LESSONS LEARNED... Economic Considerations



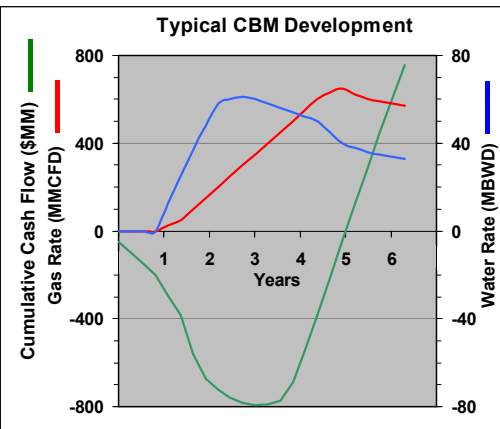
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Project Economics

- Early-life infrastructure requirements represent huge up-front capital investment
- High early-life water rates generate high operating costs
- Low early-life gas rates yield little revenue


The result is a highly and persistently negative cumulative cash flow curve



Typical CBM Development

Year	Cumulative Cash Flow (\$MM)	Gas Rate (MMCFD)	Water Rate (MBWD)
0	-100	0	0
1	-200	10	10
2	-400	20	40
3	-600	30	50
4	-700	40	45
5	-750	50	35
6	-700	55	30

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Wrapping It All Up

- Coal is different than conventional reservoir rock
- It has unique properties that shape all aspects of CBM exploration and development
- Coal's most impactful properties are the storage mechanism (adsorption) and the water-filled cleats
- The resulting production profile, along with the significant and early capital requirements, introduce challenging economics
- Which leads to perhaps the biggest lesson learned...

Lesson #6

Patience is indeed a virtue in CBM development

THIRTY YEARS OF LESSONS LEARNED... Economic Considerations