

# Energy Storage – Hydrogen injected into the Gas Grid via electrolysis field test

IGRC, T05-3

The 18th of September 2014

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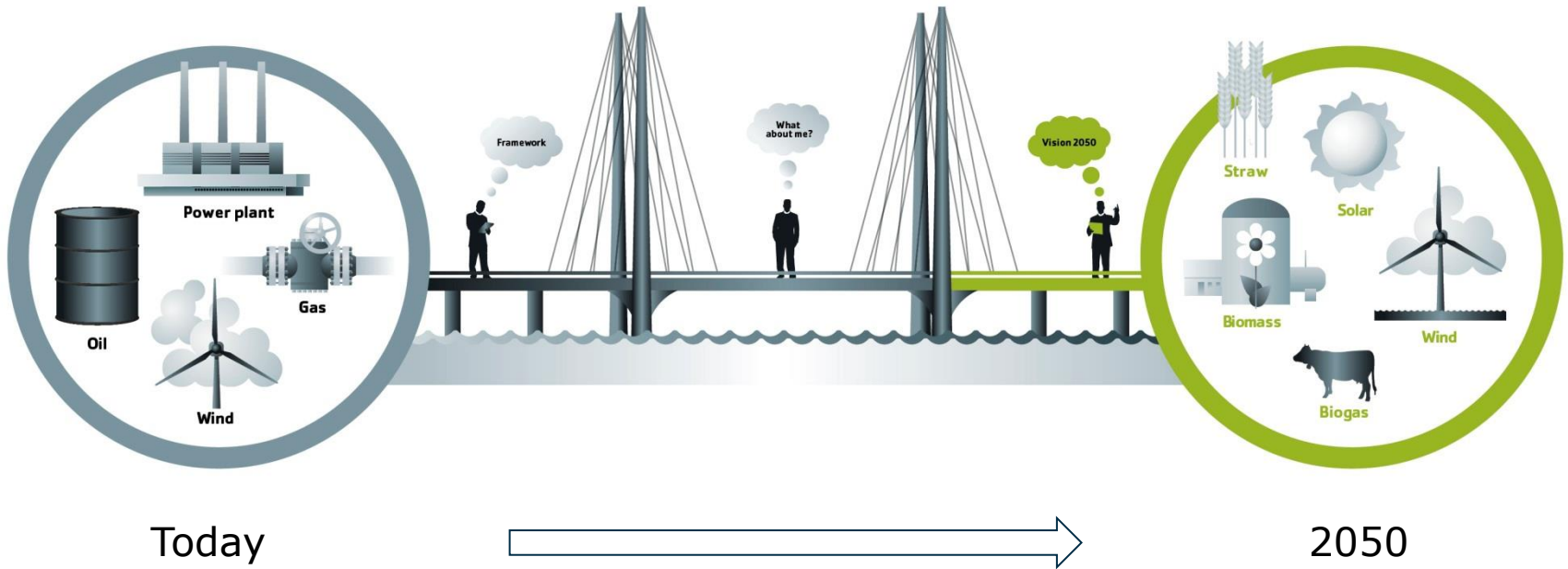


# Agenda

- Background of the project
- Scope
- Technical setup
- Leakage testing
- Summary



# Towards a 100 % renewable energy supply

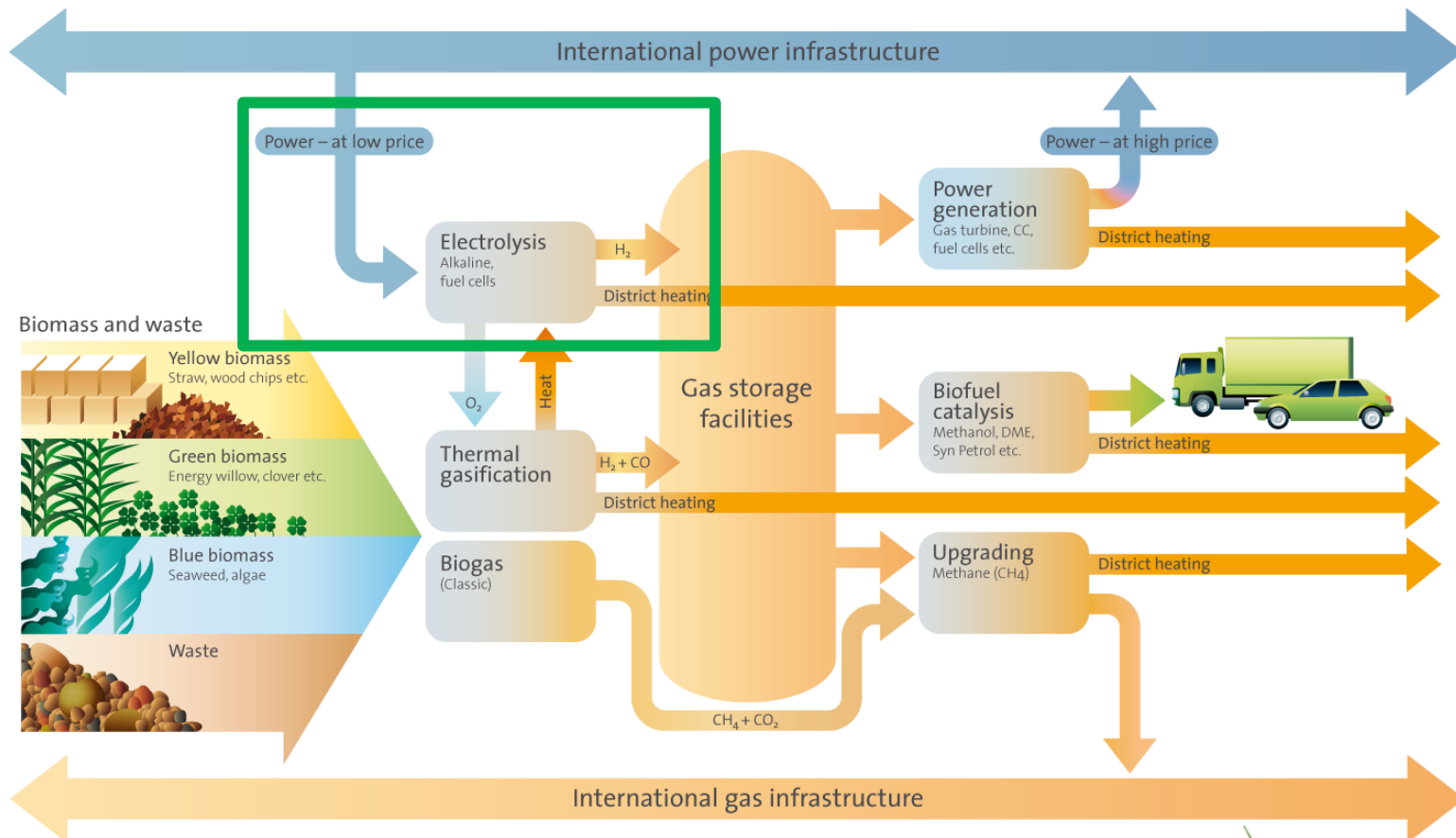


Today

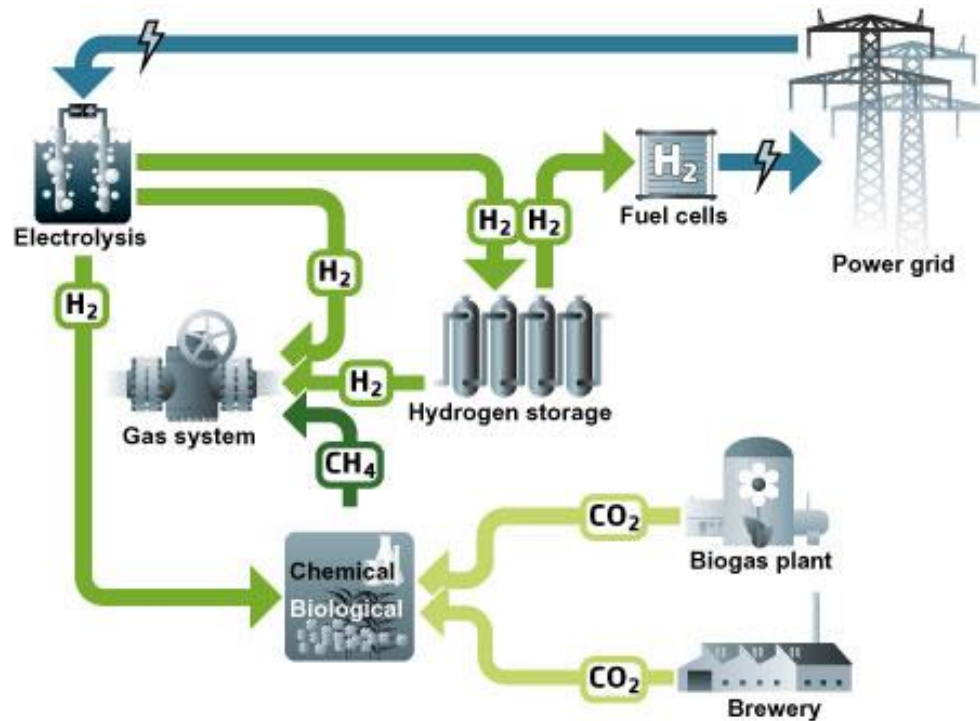
2050



# Integration of energy systems



# Hydrogen a part of integrating energy systems



- Hydrogen will be used in different applications:
  - As energy carrier
  - Converted to methane after a reaction with  $CO_2$
- Important for the gas system owners to know the limits for hydrogen
- This knowledge is crucial whether the hydrogen is methanized or not.



## Properties of hydrogen compared to natural gas

- The energy density of natural gas is about 3 times as big as hydrogen's.
- Hydrogen is 11 times as light as air and 8 times lighter than natural gas.
- The hydrogen molecule is much smaller than a methane molecule
- The explosion limits for hydrogen is much wider than for natural gas
- Hydrogen has a higher probability for self ignition due to a very low energy of ignition compared to methane.

Substance	LEL (%)	UEL (%)	MESG mm	MIC mA	AIT (°C)	TEMP. CODES Temperature Classification
Methane	5	15	1.14	195	595	T1
Propane	2	9.5	0.97	146	470	T1
Ethylene	2.7	34	0.65	108	425	T2
Acetylene	3	17	0.25	60	305	T2
Hydrogen	4	75.6	0.28	75	560	T1



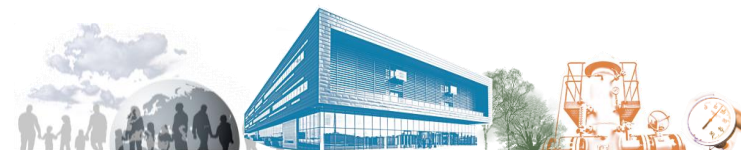
## Partners in the project



Danish Gas Technology Centre  
- R&D, consulting and measurement services in energy and environment



Energiteknologisk udvikling og demonstration



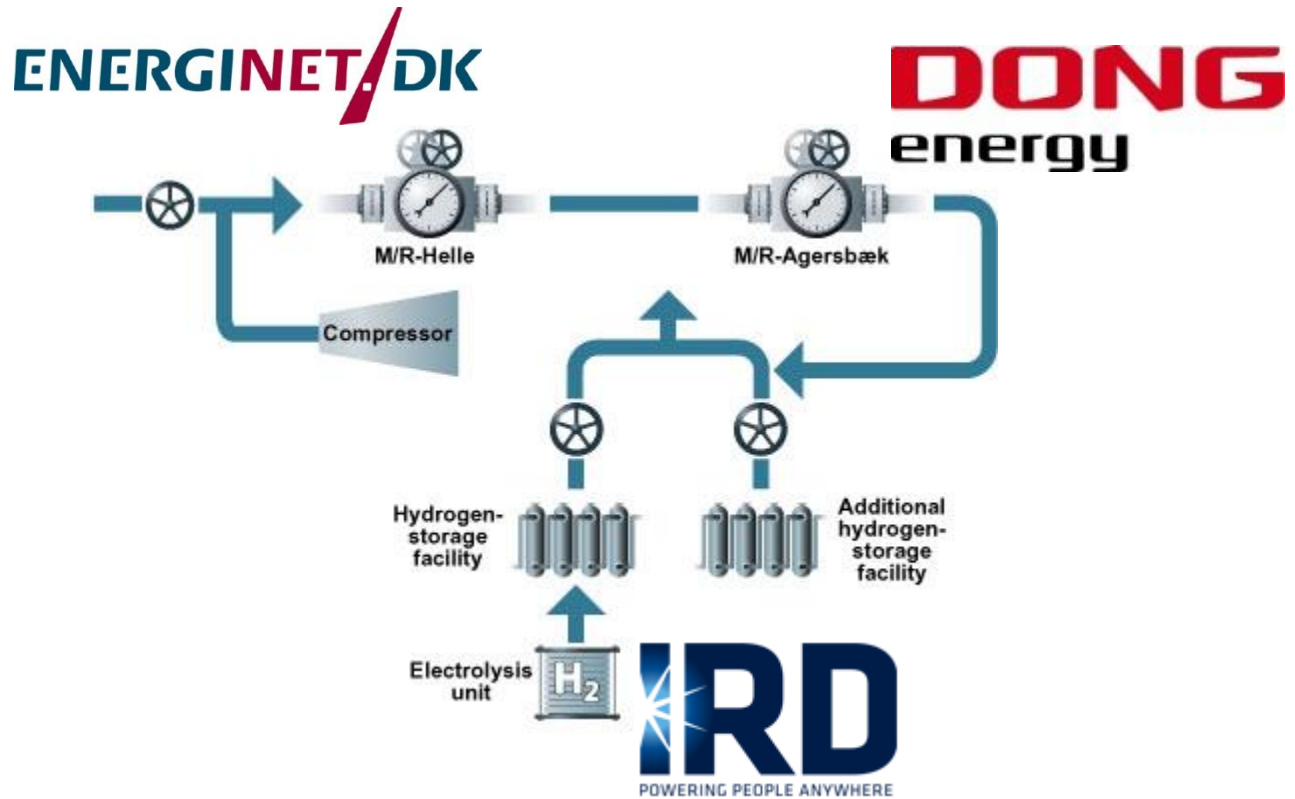
## Scope of the project

- To acquire knowledge of the solutions and costs of upgrading the gas grid to handle hydrogen admixed in the natural gas
- Important to build up competences in the participating companies
  
- Test period: 2 years
- Up to 15 % hydrogen
- Hydrogen content will be varied during the test
  
- Total costs around 1 mill. €
- Funded partly by EUDP: Energy Technology Development and Demonstration Programme





# The test loop



Consultant:



Danish Gas Technology Centre  
- R&D, consulting and measurement services in energy and environment



# Location of the test site

- GAS** Transmission systems
- Station
  - Pipeline
  - - - Connection to gas transmission systems
  - ▼ Gas storage facility
  - Compressor station
  - Gas treatment plant
  - Platform
  - \* Not owned by Energinet.dk



MR Helle



## Facilities

- Redundant natural gas M/R stations
- Both decommissioned because the consumers is now supplied from other branch of the grid
- A 80/40 bar and a 40/4 bar station
- Located as neighbours minimizing the cost to establish the test loop.
- Ideal for the project because they are build and equipped as the rest of the Danish gas system



# Expected challenges



Safety equipment



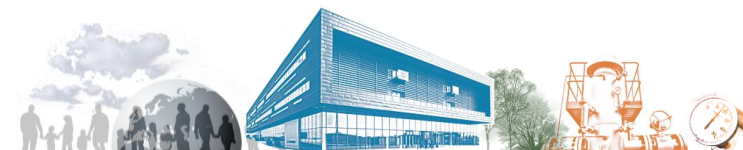
Seals



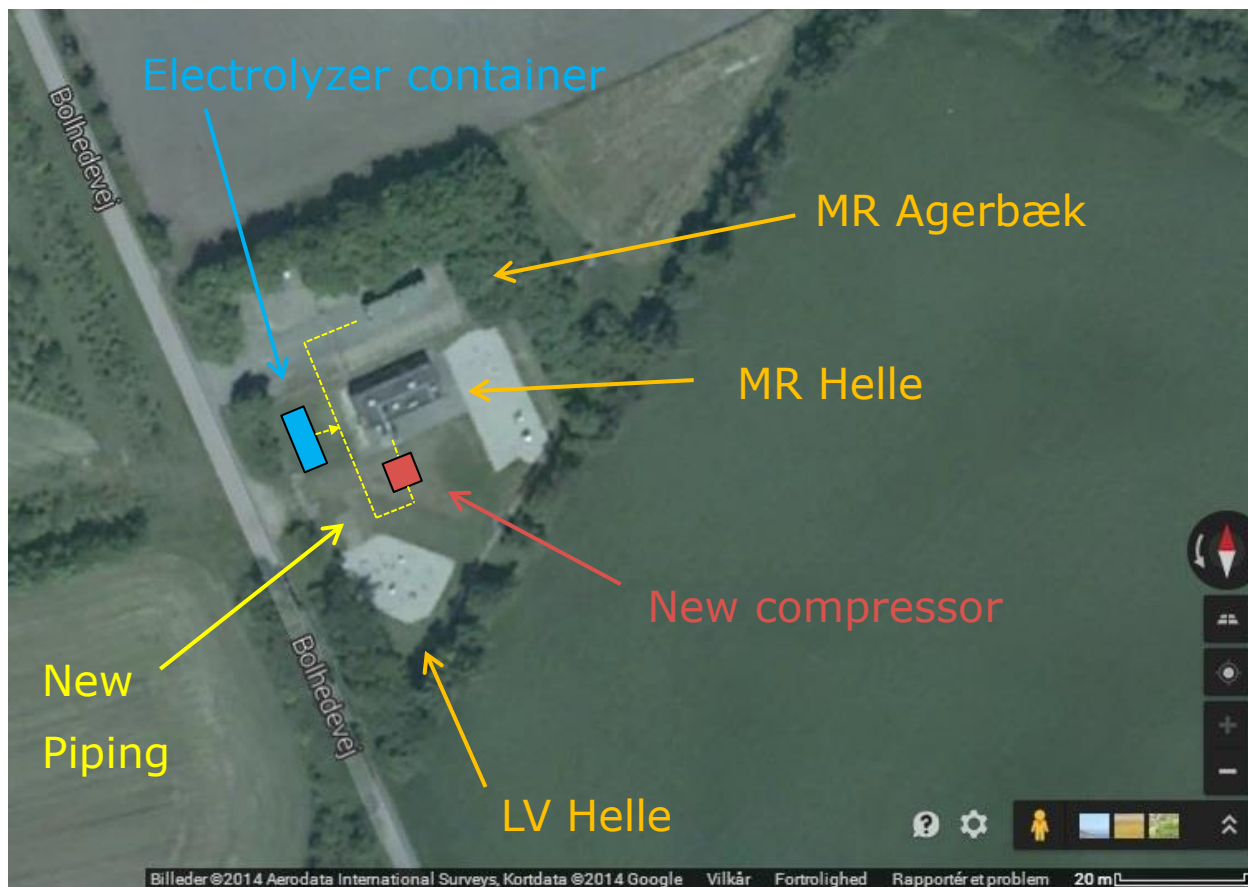
Process equipment



Measurement equipment



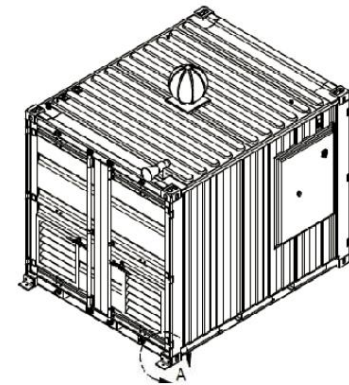
# MR Helle and MR Agerbæk





## Compressor for the test

- Membrane compressor from PDC Machines.
- Build for compression of gas with 100 % hydrogen



# The Hydrogen production facility from IRD Fuel Cells

$\mu$ CHP Fuel Cell  
(Micro **C**ombined  
**H**eat and **P**ower):  
Fuel Cell converts  
hydrogen to power  
when the facility is  
in excess of  
hydrogen.

Demineralization of  
water

The hydrogen facility is built into a isolated  
container



Electrolyzer from  
IRD Fuel Cells:  
Converts electrical  
power to hydrogen  
by splitting water  
into hydrogen and  
oxygen.



# IRD Electrolyzer – hydrogen production



- Electrolyzer IRD E1050:
- Method: PEM – **P**roton **E**xchange **M**embrane (electrolyte is a polymer membrane)
- Capacity: 1 Nm<sup>3</sup>/h (hydrogen)
- Output pressure of hydrogen: 50 bar, 5 MPa
- Hydrogen to be stored in composite cylinder ready to be introduced to the gas net
- Smart Grid ready





## Leakage test with forming gas

- Forming gas (90% nitrogen / 10 % hydrogen) was used for the leakage test
- Both M/R stations were pressurized with forming gas to design pressure to find any immediate leakages
- Main pipe, instrumentation and venting facilities was included
- Underground valves was checked via balloons on lubrication pipes and bleeder pipes



## Results of leakage test



- The result was surprisingly good!
- Only 11 leakages was found in total
  - 3 flanges with 30 year old seals
  - 5 instrument valves (hydroball valves)
  - A large valve had 2 leakages (solved by renovation)
  - 1 valve at the odorant supply
  - All process equipment passed the leakage test
- The M/R stations are therefore ready for the long term testing with the natural gas hydrogen mixture



# Project plan

Year	2014												2015												2016												2017		
Month	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3	4	5	6	7	8	9	10	11	12	1	2	3
WP0 - Project management and	[Green]																																						
WP1 - Preparation	[Blue]												[White]																										
WP2 - Establish the test loop	[White]			[Pink]												[White]																							
WP3 - Product maturation of electrolysis plant	[White]			[Yellow]												[White]																							
WP4 - 24 month test phase	[White]												[Orange]																										
WP5 - Dissemination plan and further work	[Light Blue]																																						

- Recent activities:
  - Locating potential problems through review of documentation
  - Preparation of process design
  - Leakage test with forming gas
  - HAZID workshop with participation of project group
  - Specification of compressor



# Summary

- Project started January 2014
- The 2 year test phase starts March 2015
- A lot of experience will be gained in the building of the test loop
  
- The project results will be:
  - A practical, public guideline that describes
  - how the M/R stations and gas grid must be adapted to handle the injection of hydrogen in the natural gas grid
  - including consequences for regulatory approvals and operation & maintenance.



# Thanks for your attention

- Links for information about the project:
  - <http://www.energinet.dk/EN/GAS/Aktuelle-temaer-ny/Udvikling-af-gasteknologier/Brint-i-gasinfrastrukturen/Sider/Brint-i-gasnettet.aspx>
  - <http://eudp.omega.oitudv.dk/node/7592> (in Danish)
  
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